

FOR YOUR SAFETY: This product must be installed and serviced by a professional service technician, gualified in hot water boiler and heater installation and maintenance. Improper installation and/or operation could create carbon monoxide gas in flue gases which could cause serious injury, property damage, or death. Improper installation and/or operation will void the warranty.

WARNING If the information in this manual is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.	AVERTISSEMENT Assurez-vous de bien suivres les instructions données dans cette notice pour réduire au minimum le risque d'incendie ou d'explosion ou pour éviter tout dommage matériel, toute blessure ou la mort.
Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.	Ne pas entreposer ni utiliser d'essence ni d'autres vapeurs ou liquides inflammables dans le voisinage de cet appareil ou de tout autre appareil.
<ul> <li>WHAT TO DO IF YOU SMELL GAS</li> <li>Do not try to light any appliance.</li> <li>Do not touch any electrical switch; do not use any phone in your building.</li> <li>Immediately call your gas supplier from a nearby phone. Follow the gas supplier's instructions.</li> <li>If you cannot reach your gas supplier, call the fire department.</li> </ul>	<ul> <li>QUE FAIRE SI VOUS SENTEZ UNE ODEUR DE GAZ:</li> <li>Ne pas tenter d'allumer d'appareils.</li> <li>Ne touchez à aucun interrupteur. Ne pas vous servir des téléphones dansle bâtiment où vous êtes.</li> <li>Appelez immédiatement votre fournisseur de gaz depuis un voisin. Suivez les instructions du fournisseur.</li> <li>Si vous ne pouvez rejoindre le fournisseur de gaz, appelez le sservice des incendies.</li> <li>L'installation et l'entretien doivent être assurés par</li> </ul>
Installation and service must be performed by a qualified installer, service agency, or gas supplier.	un installateur ou un service d'entretien qualifié ou par le fournisseur de gaz.

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NO	Name of Component
1	Air Vent (air eliminator)
2	Air Intake Collar
3	Air / Gas Mixing Pipe
4	Gas Inlet Pipe 2
5	Gas Valve
6	Exhaust Duct
7	Low Water Temperature Sensor
8	OP Sensor
9	Flame Detecting Sensor
10	Main PCB
11	Control Display
12	Manual ON/OFF Power Switch
13	Gas Inlet Pipe 1
14	'CH' Internal Pump
15	Gas Inlet Adapter
16	'CH' Supply Adapter

NO	Name of Component
17	CH Pressure Gauge
18	'CH' Return Adapter
19	Condensate Trap
20	Condensate Adapter
21	CH Return Temperature Sensor
22	Condensate Air Pressure Switch
23	Terminal Block
24	Heat Exchanger
25	Ignition Transformer
26	Sight Glass
27	Burner Overheat Switch
28	Igniter
29	BLDC Fan (blower)
30	Exhaust Temperature Sensor
31	Air Pressure Sensor
32	Vent Pipe Collar



Shown is the FT Heating Only 140 MBH. All sizes are very similar in component layout.

## 2. Caring For Your FT

Your FT will require very little maintenance. However, as with any fine appliance there are certain steps that should be taken to ensure continuing optimum performance.

#### 2.1 General Care

Keep the area around the FT clean and free from combustible materials, gasoline and other flammable liquids and vapors.

The FT must be completely isolated and protected from any source of corrosive chemical fumes such as trichlorethylene, perchlorethylene, chlorine, etc.

Keep bottom and top openings on the boiler free for proper ventilation of interior components.

Do not obstruct or block a free flow of air to the boiler to ensure proper ventilation.

If desired, clean the jacket surfaces with a damp cloth and mild detergent. Do not use flammable cleaning materials.

If sidewall vented, keep the vent terminal clear of obstructions — do not allow snow to cover the vent terminal. Clean the intake screen often, and then develop an appropriate maintenance schedule.

#### 2.2 Annual Inspection of Flue and Vents

Visually inspect the vent pipe once a year. Should any deterioration exist, have the affected parts replaced by a qualified service person.

### 2.3 In the Event of a Power Failure

The FT can not be operated during an electrical power outage. If there is an extended power outage with danger from freezing, then the FT (and all other water systems) should be drained completely. When draining the boiler, turn off main electrical disconnect switch. When placing back in service, refer to Section 3 of this Manual for instruction. All draining and filling must only be done by a qualified service person.

### 2.4 Full Service Every Year

In addition to the annual visual inspections, a qualified service agency should conduct a detailed inspection of all flue product carrying areas of the boiler and its venting system.

## 3. Shut Down and Restart

#### 3.1 To Start the FT

If drained, please refer to the Install and Operating Manual to ensure that the complete 'Setup' procedure has been followed before starting this boiler. A complete 'Setup' must be performed by a gualified service person.

### 3.2 Shutting Down the FT

- 1. Turn off the main electrical disconnect switch.
- 2. Close all manual gas valves.
- If freezing is anticipated, drain the FT and be sure to also protect building piping from freezing. All water must be removed from heat exchanger and condensate trap or else damage from freezing may occur. Please refer to the Install and Operating Manual.

This step to be performed by a qualified service person.

# 4. The Control Display and Operation



**The Control Display** has a Control Dial (E), 4 buttons (A, B, C, D), and a Liquid Crystal Display (with 72 back-lit segments). This section of this manual gives instruction on how to navigate into the many functions of the FT and to change temperature set points, set system variables and controller parameters.

	Du	ttons		Functionality
	Бu	lions	PRESS (Tap)	PRESS and HOLD (5 seconds)
Α	G	Display Power	Turns Control Display ON/OFF	
В		Modes	Tap to return to menu	(If Display Power was On ) <b>Status Display Mode</b> (If Display Power was Off ) <b>Installer Mode</b>
С	1000	Heating Water	CH set-point change mode (Maxium 82°C(180°F))	
D	Ð	Time / Date Set	No Change	To SET: Year/Month/Week/Day/Time/Min
E	$\bigcirc$	Scroll / Select	Menu select or value up(+)/down(-) or setting dial.	

• Temperature Specifications Operating ambient Temperature Range : -10 to 60°C. Operating Relative Humidity up to: 90% at 40°C. Shipping & Storage Temperature Range of : -20 to 80°C.

### 4. The Control Display and Operation (continued)



Symbol	Name	Description						
Z	Service Reminder mode	Service Reminder mode indication						
111	Outside Temperature Mode	Outside Temp setting indication						
***	Anti-freeze mode	Anti-freeze mode indication						
	Storage mode	Storage mode indication						
i	Information mode	Information mode indication						
((0))	Communication state	Communication state indication						
AM PM 88:88	Time setting mode	Time /Dispaly/Install mode indication						
6B	Fan operating mode	Fan operating mode indication						
ක්ඛක	Flame signal	Flame Signal indication						
	CH pump mode	CH pump mode indication						
	Storage pump mode	Storage pump mode indication						
	Internal recirculation mode	Internal recirculation mode indication						
°C	Celsius mode	Indicated as Celsius temperature						
Ĩ	Fahrenheit mode	Indicated as Fahrenheit temperature						
JUIT	Heat demand mode	Heat demand mode indication						
TUE	DAY mode	Current day mode indication						
<u>\$78</u>	Cascade System connecting mode	Cascade System connecting mode indication						
	Cascade System operating mode	Cascade System operating mode indication						

The LCD will illuminate when a user action is detected (a button is pressed) and will turn back off after 20 seconds.

#### Operating Mode

After the Power is turned on, and/or the Control Display is turned on , the Control Display will go through a 'Start Up' checklist and briefly show a sequence of diagnostic codes before entering into the 'Operating Mode. It will then display the following information.



Indicate	Indicator
Current Operating Temperature Set-Point	
If the Fan is operating	œ
If a flame is detected	ක්ටාක
Celsius or Fahrenheit	° or F
Date and Time indicator	88:88
If Outside Temperature Sensor is operating	1.1
If there is a Demand for Central Heat (CH)	
If CH pump state is operating	
If Internal recirculation pump is operating	$\bigcirc$
If Communication state is activated	(tot)

The Control Display can operate through user and service modes that have specific LCD output and dedicated controls:

- Set-point change mode 
   Lock mode 
   Error mode 
   Status display mode
- Outside Temperature mode 
   Installer mode

\* Control Display will not allow changing of button in case of lock mode activated.



The P-950EH Control Display does NOT have a daily timer or programmable thermostat.

Setting the Clock

- a. Press and hold the  $\overset{\checkmark}{\blacktriangleright}$  'Clock button' for about 5 seconds. Set the 'Year' by turning the dial **E**. And then, press the dial **E** to Save.
- b. Set the 'MON' (Month) by turning the dial **E** to the desired month number. Then press the dial **E** to Save.
- c. Set the 'DATE' (1-31, Day of the Month) by turning the dial **E**. Then press the dial **E** to Save.
- d. Set the 'HOUR' (1-24, Hour of the Day) by turning the dial **E**. Then press the dial **E** to Save.
- e. Set the 'MIN' (1-60, Minute of the Hour) by turning the dial **E**. Then press the dial **E** to Save.
- f. Set the 'Day' (Sun Sat) by turning the dial **E**. Then press the dial **E** to Save.

To Exit at any time, press and hold the Clock button' for about 5 seconds.



To change CH Setpoint, press the C is button. The CH Icon and current CH Setpoint will flash.

Turn the E dial clockwise to increase, and counterclockwise to decrease CH setpoint, until desired temperature is reached.

Press E dial to save changes and to Exit.

Indicate	Indicator						
Current CH Temperature Set-Point							
Celsius or Fahrenheit	د م آ						
If Communication state is activated							
If flame is detected							
Date and Time indicator	AMPM 88:88						
If CH pump is operating							
If there currently a Demand for Central Heat (CH)							

Default CH set-point is 180°F (82°C) CH set-point range is 86°F ~180°F (30.0°C ~ 82.0°C)

## To change any Status Parameter,

Press and Hold Button B 📲 to get into the Status Display Mode. Rotate Dial E until you find the Parameter that you wish to change. Tap Dial E to enter that Parameter.

Adjust to the setting that you require and then press (tap) Dial E to save and to Exit.



Digita	l Display	Status Display Para	meter		Γ	Description					
O: ot		Outdoor temperatu	ire		Current outdoor se	ensor temperature					
A: In		0-10 V display			Current voltage of (0-10V input)						
b: tt		CH target tempera	ture in casca	de system	Current CH target temperature or Current System target temperature in a cascade system						
C: It		CH return water te	mperature		Current CH return	water temperature					
d: Fr		FAN speed ( rpm)			Current FAN spee	d ( RPM)					
E: oP		CH supply temperat	ure (Operating	temperature)	Current heating te	mperature					
F: Eh		Exhaust gas temp	erature		Current exhaust g	as temperature					
H: dH		Indirect DHW tank * If temperature se then it will display	nsor is not co		Current DHW tank	temperature					
l: oH		Overheat water ter	nperature		Current Overheat	water temperature					
	1: PH		Time for sup			Unit : 1000hour					
	2: rh		Time for bui operation	rner	-	Unit : 1hour					
L: rt	3: rH	Burner Operation	Time for bui operation	rner	L: rt on display	Unit : 1,000hour					
L. IT	4: It	Time	Cycle for ig	nition	on sub menu	Cycle : 10 times the displayed unit					
	5: IH		Cycle for ig	nition		Cycle : 10,000 times the displayed unit					
	SELF	Percentage of self u	units running.	Percentag	e of self units runni	ng.					
M: CC	ALL	Capacity for all ope cascade units	erating	This scree range of th x 100. For	e of all cascade units running. In shows the overal cascade power output. The is value of boilers communicating with theMaster example, if 8 boilers are connected and ating, the maximum cascade power is 800%.						
	F1 – F 19	Capacity for individ	dual boilers	Percentag Ex. F1, F2	e of each cascade	units running.					
N: St		System Temperature mode) * If system te sensor is not connec display with 0°F (0°C	mperature ted then it will	Current Sy	Current System Temperature (cascade mode)						

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Dimensions and specifications subject to change without notice in accordance with our policy of continuous product improvement.





Intertek