



Ultra High Efficiency Models with Direct Spark Ignition and
ICON Control System

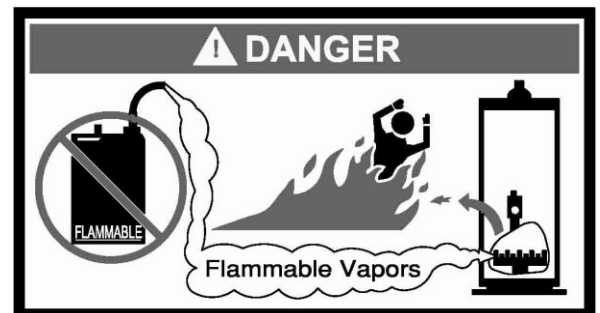


SERVICE MANUAL

Troubleshooting Guide and
Instructions for Service
(To be performed ONLY by
qualified service providers)

EF120T4003(N,X)(A)3
EF120T5003(N,X)(A)3
Serial Numbers XA and After
Effective: March, 2022
ECO 8160-4

Built to be the Best™



As required by the state of California Proposition 65.

SAVE THIS MANUAL FOR FUTURE REFERENCE

REV 03/22 238-54250-00B

Ultra High Efficiency Models with Direct Spark Ignition

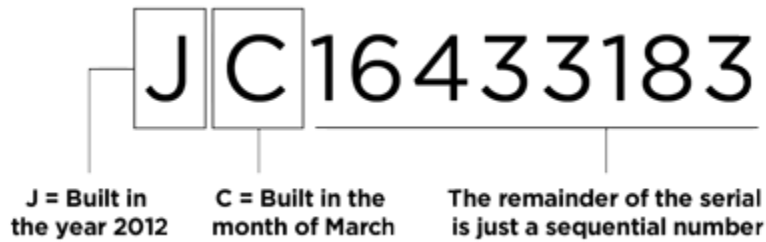
Table of Contents

Serial Number Breakdown.....	3
Introduction.....	4
How to Use This Manual.....	4
Tools Required for Service.....	5
Features.....	5
Specifications.....	6
Sequence of Operations.....	9
Building Management System (BMS).....	11
Troubleshooting.....	12
Service Procedure I: Thermostat Circuit Testing and Replacement.....	22
Service Procedure II: Combustion System Testing and Replacement.....	26
Service Procedure III: Burner Tube Inspection and Replacement.....	30
Service Procedure IV: Gas Valve Replacement.....	32
Service Procedure V: Blower Testing and Replacement.....	33
Service Procedure VI: Blocked Vent Pressure Switch Testing and Replacement.....	35
Service Procedure VII: Flame Sensor Testing and Replacement.....	38
Service Procedure VIII: Spark Rod Gap Adjustment and Replacement.....	40
Service Procedure IX: External Spark Module Inspection and Replacement.....	42
Service Procedure X: Ignition Control Board Replacement.....	44
Service Procedure XI: Transformer Replacement.....	45
Service Procedure XII: Vent Safety Switch Testing and Replacement.....	46
Service Procedure XIII: Power Anode Inspection and Replacement.....	48
Water Heater Installation Checklist.....	49
Water Heater Service Report.....	50
Glossary of Terms.....	51
Notes.....	51

Determining the Age of Your Water Heater

The first two characters of the serial number represent the year and month of manufacture. The remainder of the serial is a sequential production number, seven digits in length before December 2007 (DM), and eight digits in length after.

For example:



Production Year	
A = 1984 or 2004	L = 1994 or 2014
B = 1985 or 2005	M = 1995 or 2015
C = 1986 or 2006	N = 1996 or 2016
D = 1987 or 2007	P = 1997 or 2017
E = 1988 or 2008	S = 1998 or 2018
F = 1989 or 2009	T = 1999 or 2019
G = 1990 or 2010	W = 2000 or 2020
H = 1991 or 2011	X = 2001 or 2021
J = 1992 or 2012	Y = 2002 or 2022
K = 1993 or 2013	Z = 2003 or 2023

Production Month	
A = January	G = July
B = February	H = August
C = March	J = September
D = April	K = October
E = May	L = November
F = June	M = December

For the year column, we do not use the letters: I, O, Q, R U, V

For the month column we do not use the letters: I & N – Z

Due to a computer error there were some OA serial water heaters manufactured. They were built in January of 1997.

Introduction

The 120T Ultra High Efficiency Water Heater is designed to deliver a high thermal efficiency rating, in a quiet running unit with venting options that allow for installation flexibility. Several technologically advanced design features are incorporated in the design that will require additional knowledge on the part of the qualified service provider. The information in this manual will instruct service and maintenance professionals on the function, proper diagnosis, and repair of this water heater.

The 120T Ultra High Efficiency Water Heater uses a low NOx premix power burner located at the top of the water heater to direct a turbulent flame down into a submerged combustion chamber. The turbulence causes a thorough mixing of gas and air for optimum combustion. The combustion gases then travel through a three-pass flue system, keeping the gases moving at a high velocity. The combination of high turbulence and velocity results in an optimum transfer of heat from the flue gases into the water.

Burner operation is controlled using an electronic ignition control board. The control board monitors the status of the electronic thermostat, vent temperature limit switch, vent system pressure switch, a flame sensor, spark rod, and gas valve. The control board contains programming which determines the sequence of operation and timings for purge periods, trial for ignition, flame sensing, and lockouts. The control board modulates the water heater to adjust the firing rate to account for varying hot water demands. Additionally, the control board will provide diagnostic information both on the control board and digital display to help in determining the cause of system lockouts.

The contents in this manual are detailed informational tools to assist in the proper diagnosis of the 120T Ultra High Efficiency Water Heater operational faults. Please read the entire Service Manual, which provides detailed information regarding the 120T Ultra High Efficiency Water Heater operation and installation specific concerns.

How To Use This Manual

It is intended for this manual to be used by qualified service personnel for troubleshooting analysis and repair of the 120T400/500 models. Understanding the sequence of operation section of this manual will contribute greatly to troubleshooting this product.

An Installation Checklist is shown on page 49. Compare the installation against this installation checklist to confirm all requirements are met.

A Service Report is shown on page 50. Completing this form will assist in the troubleshooting efforts. Should you need to call for technical support, please provide the information shown on this form to the support technician to ensure accurate troubleshooting.

Troubleshooting begins with System Observation to determine failure mode as indicated by error codes on the system display. Troubleshooting continues with Failure Modes and Probable Cause, directing the service provider to a series of test procedures to determine the root cause of failure. Component replacement procedures directly follow the test procedures for a given component.

In some difficult to diagnose conditions, it may be necessary to isolate the heater from the vent system to determine root cause.

Contact Technical Support immediately if diagnosis is not determined using the methods described in this service manual.

Tools Required for Service

Manometer: Two types available, a liquid “U” tube type or a digital (magnehelic) type. This device is used to measure gas and/or air pressures and vacuum.

Multi-Meter: A digital type is strongly recommended. This device is used to measure electrical values. The meter must have the capability to measure volts AC, volts DC, amps, micro-amps, and ohms.

Thermometer: Used to measure water temperature. An accurate thermometer is recommended.

Water Pressure Gauge: Used to measure water supply pressure, and to determine tank pressure by adapting to the drain valve of the heater.

Jumper Leads: A length of wire (12 in. minimum) with an alligator clip at both ends.

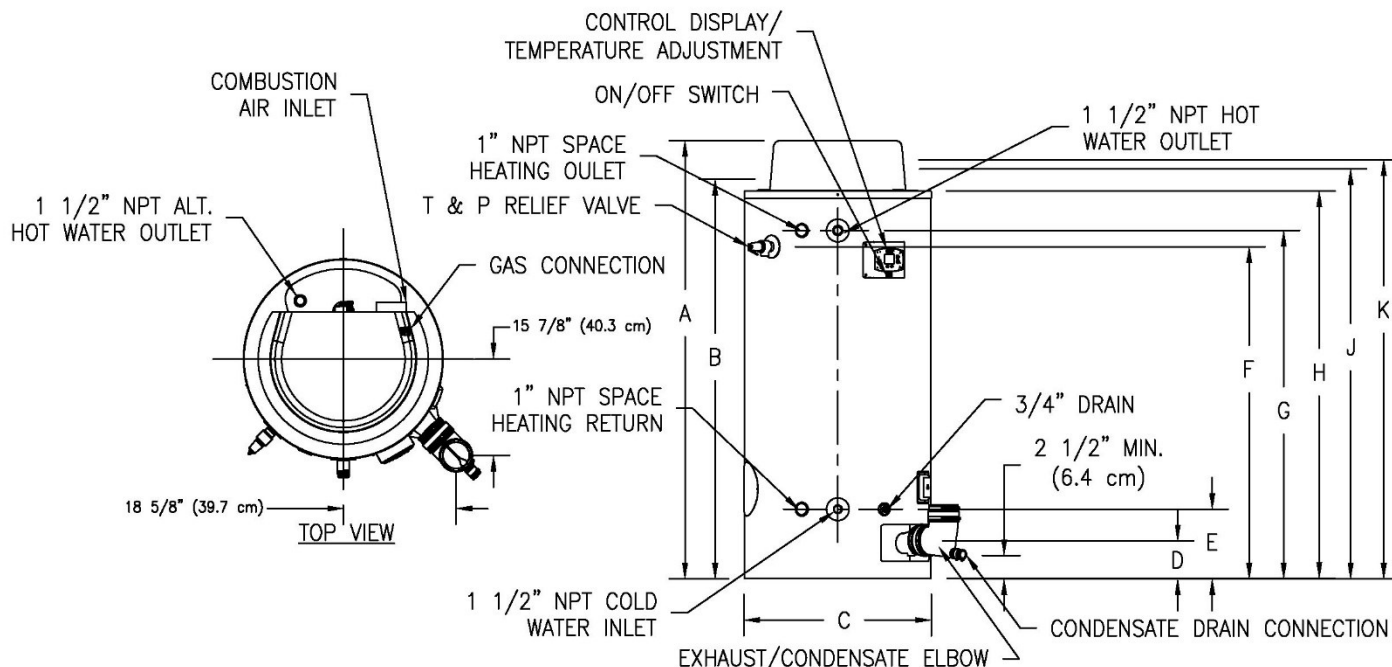
Various Hand Tools: Pipe wrench, channel locks, open end wrench set, 12 in. crescent wrench, Allen wrench set, Torx bit set, screwdrivers (common & Phillips), long reach (12 in.) magnetic tip Phillips head screw driver #2 tip, 1/4 in. nut driver, pliers (common & needle nose), socket set including a 1-1/16 deep well socket, wire cutters, wire strippers, wire crimpers, torpedo level, small shop vac, step ladder, and flashlight.

Features

Features of the ICON HD[®] System

- Water heater digital display on control board for setting and displaying the temperature setpoint. Pressing temperature UP and DOWN buttons changes the temperature setpoint. Temperature format may be displayed in °F or °C.
- Single control board with plug-in wiring controls temperature, ignition, and blower operation.
- Plug-in wiring reduces chance of miswiring.
- Burner ignition with direct spark ignition - A high voltage spark occurs between the spark and ground rods to ignite the gas.
- Water heater digital display will show diagnostic codes in the event the water heater needs servicing. Aids in diagnosing and servicing the water heater.
- Water heater digital display can show previous error code history to further aid in servicing the water heater.

Specifications



			DIMENSIONS (INCHES)							
Model No.	Input Rate BTU/h	Storage Capacity U.S. Gallons	A Height	B Floor to Alt. Hot Water Outlet	C Dia.	D Floor to Vent Outlet	E Floor to Inlet Water Conn.	F Floor to T&P Valve Conn.	G Floor to Hot Outlet Water Conn.	H Floor to Top of Heater
120T400	399,999	119	77 1/8	70 3/8	33	6 3/4	12 1/4	58 1/2	61 1/4	68 1/4
120T500	499,999	119	77 1/8	70 3/8	33	6 3/4	12 1/4	58 1/2	61 1/4	68 1/4
Model No.	Input Rate BTU/h	Storage Capacity U.S. Gallons	J Floor to Air Intake	K Floor to Gas Conn.	Front Water Conn. Dia.	Space Heating Conn. Dia.	Gas Conn. Dia.	Relief Valve Open	Shipping Wt. (LBS)	
120T400	399,999	119	71	73 3/4	1 1/2	1	1	1	1120	
120T500	499,999	119	71	74 7/8	1 1/2	1	1	1	1135	

			DIMENSIONS (MILLIMETERS)							
Model No.	Input Rate KW	Storage Capacity Liter	A Height	B Floor to Alt. Hot Water Outlet	C Dia.	D Floor to Vent Outlet	E Floor to Inlet Water Conn.	F Floor to T&P Valve Conn.	G Floor to Hot Outlet Water Conn.	H Floor to Top of Heater
120T400	117.22	450	1959	1787	838	171	311	1486	1556	1733
120T500	146.54	450	1959	1787	838	171	311	1486	1556	1733
Model No.	Input Rate KW	Storage Capacity Liter	J Floor to Air Intake	K Floor to Gas Conn.	Front Water Conn. Dia.	Space Heating Conn. Dia.	Gas Conn. Dia.	Relief Valve Open	Shipping Wt. (kgs)	
120T400	117.22	450	1803	1873	38	25	25	25	508	
120T500	146.54	450	1803	1902	38	25	25	25	515	

Specifications

Power Supply	Dedicated 120 VAC, 60 Hz, (15A GFI recommended)
Gas Supply	Minimum 1 in. NPT (schedule 40 black iron pipe recommended)
Approved Gas Type	Natural and L.P.
Gas Pressure (Nat. and L.P.)	Natural: 14" W.C. maximum static, 4.5" W.C. minimum running (recommended 7" W.C. min running) L.P. (Propane): 14" W.C. maximum static, 8" W.C. minimum running (recommended 11" W.C. min running)
Venting System	Power vent, balanced direct vent or unbalanced direct vent. See vent tables on page 8.
Approved Venting Materials	PVC and CPVC venting
Minimum Clearance for Servicing	18 in. from top, 24 in. from front, 4 in. sides and rear.
Maximum Water Supply Pressure	150 PSI
Thermostat Sensor	11,900 Ohms @ 70°F, ECO opens @ 207°F maximum. Redundant sensor for ECO. Sensor inside well for easy replacement of sensor.
Control Display	Digital display, 24 volts. Temperature range: 100 to 183°F. Used to set tank temperature (°F or °C), show operating status, display error codes, error code history, and limit maximum setpoint temperature.
Control Board	Operates on 24 volt from transformer. Controls tank temperature, ignition functions, combustion blower. See ignition timings in sequence of operation for Integrated Control.
Transformer	120 VAC primary, 24 VAC secondary, 40 VA.
Spark Rod Igniter	3/16" from spark rod to ground rod. 5/16" from spark rod to burner surface.
Flame Sensor Output	Minimum 1 micro amp. Typical range 5 to 30 micro amps.
Gas Valve	Negative regulation, 24 VAC, 1/2 in. PSI max., 4.5" W.C. minimum running inlet.
Vent Safety Switch	Normally closed, opens @ 190°F, manual reset.
Blocked Exhaust Vent Pressure	24 VAC, normally closed, opens when pressure increases to +2.70" W.C.
Blower	120 VAC, 60 Hz, 2.5-5.5 amps, full blower RPM
Combustion Levels	Nat.: 8-9.5% CO ₂ L.P.: 9-10.5% CO ₂ . CO: less than 0.04% (400 PPM) air free

Specifications

Vent Tables

Power Direct Vent and Power Vent Maximum Vent Length (Combined Maximum Length for Intake and Exhaust)

Air intake **CANNOT** exceed exhaust by more than 30 ft

	120T-400- 399,999 BTU/hr		120T-500- 499,999 BTU/hr	
3 in. Vent Pipe	Power Direct Vent	Power Vent	Power Direct Vent	Power Vent
Max. Intake Length	65 ft.	N/A	65 ft.	N/A
Max. Exhaust Length	65 ft.	65 ft.	65 ft.	65 ft.
4 in. Vent Pipe	Power Direct Vent	Power Vent	Power Direct Vent	Power Vent
Max. Intake Length	100 ft.	N/A	100 ft.	N/A
Max. Exhaust Length	100 ft.	100 ft.	100 ft.	100 ft.
6 in. Vent Pipe	Power Direct Vent	Power Vent	Power Direct Vent	Power Vent
Max. Intake Length	120 ft.	N/A	120 ft.	N/A
Max. Exhaust Length	120 ft.	120 ft.	120 ft.	120 ft.



WARNING

Ensure that the elbows are counted when determining total vent length. See below and the Installation and Operation Manual for more information.



WARNING

The 120T400/500 model is **NOT** approved for 2 in diameter vent pipe. Venting with 2 in pipe may result in damage to the water heater or cause an unsafe condition. **DO NOT** use 2 in vent or air intake pipe.

Notes:

- 1) Multiply the total number of 90° elbows (intake and exhaust) by 5 ft. **DO NOT** include the 4 in termination fittings or 4 in condensate elbow.
- 2) Multiply the total number of 45° elbows (intake and exhaust) by 2 1/2 ft.
- 3) Add this to the total length of straight pipe - intake and exhaust.
- 4) The total of all elbows and straight pipe: intake and exhaust must not exceed maximum lengths from tables above.

Example:

A 4 in balanced direct vent system has 10 ft of straight exhaust pipe and 10 ft of straight intake pipe. It has 1- 90° elbow in the exhaust and 1- 90° elbow in the intake. It has 1- 45° elbow in the exhaust and 1- 45° elbow in the intake.

Therefore:

2- 90° elbows x 5 ft = 10 ft.

2- 45° elbows x 2 1/2 ft = 5 ft.

20 ft of straight pipe + 10 ft + 5 ft = 35 ft.

System is within "Maximum Combined Length" from table above.

Sequence of Operations

1. Thermostat calls for heat.
2. Combustion blower starts at a reduced rpm for a “soft” start light off.
3. Blower pre-purge period of approximately 15 seconds.
4. Ignition control board runs an internal verification safety check for approximately 15 seconds.
5. Trial for ignition (approximately 5 seconds per trial):
 - a. Spark establishing period (3 seconds), gas valve opens, sparks from spark rod to ground rod, igniting the fuel air mixture at the burner surface.
 - b. Burner on, flame proving period (2 seconds). Requires a minimum of 1 microamp through the flame sense rod to prove flame.
 - c. If the blocked vent pressure switch contacts (normally closed) are open, then the ignition sequence will not start and error code “67” (pressure switch failed to close/open or vent safety switch failed to close/open) will flash once on the digital display. The unit will then go into pre-purge/“Hold” while the unit is waiting for the issue to be corrected. If the issue continues to occur, the digital display with flash error code “137” (pressure switch is open, or vent safety switch is open) while the unit is waiting to restart the normal sequence of operation.
6. Once the flame signal is verified, the blower will remain at the “soft” start RPM for 5 seconds to stabilize the flame.
7. Steady state operation – Burner continues to operate until:
 - a. The thermostat circuit opens, gas valve closes, and blower continues to operate for 30 second post-purge period.
 - b. If the blocked vent pressure switch contacts open (normally closed) while the burner is on, then the gas valve closes, and the unit will retry a normal sequence of operation. If issue remains on restart, the unit will go into recycle as described in 5c.
8. The RPM of the blower will modulate depending on the heater demand. The control allows for a turn down ratio (TDR) of approximately 3:1. Generally, the blower will operate at higher speeds if the thermostat remains far from the setpoint and at lower speeds as the thermostat approaches the setpoint.
9. Thermostat is satisfied.
10. Gas valve closes and burner is extinguished.
11. Blower post purge for 30 seconds at maximum RPM.

Sequence of Operations

Lockout Conditions

The system will go into lock out mode for the following reasons:

1. ERROR CODE 110

- Control board will go into soft lockout if the main burner cannot be lit or fails to prove flame. After the initial trial, the board will attempt 3 retries before entering soft lockout. The water heater digital display indicates a lockout condition by showing error code 110. Refer to error codes in the diagnostic section of this Service Manual.

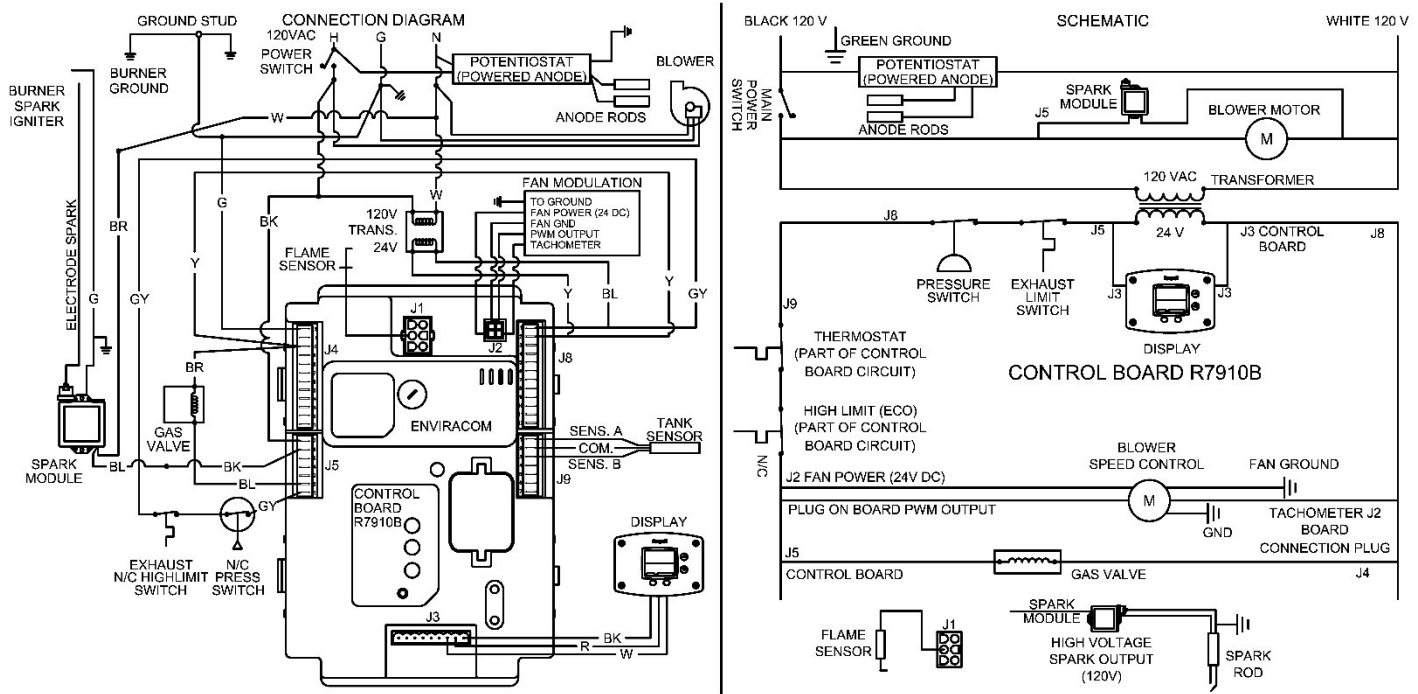
2. ERROR CODE 80

- If the temperature at the top of the tank should exceed 207°F, then the high limit control will shut off the burner and the water heater will go into a hard lockout. Error code 80 will be shown on the control board's digital display. The control board can only be reset in the Service Mode, which is detailed in the Troubleshooting section of this Service Manual.

3. ERROR CODE 67

- If the exhaust terminal becomes blocked or the condensate elbow fails to drain condensate, the normally closed exhaust pressure switch will open, the gas valve will close, and error code 67 will appear on the digital display. When the condition is corrected, the error code will disappear, and the water heater will resume normal operation. No resetting of the control board is needed for the pressure switch error code.
- If the vent safety switch located near the exhaust pressure switch should open, the gas valve will close, the blower will post-purge, and error code 67 will appear on the digital display. The lockout condition will reset once the problem is corrected and the switch is reset. Refer to Vent Safety Switch Testing and Replacement in this Service Manual (pg 46).
- The pressure switch and temperature switch are wired in series. As a result, the water heater will not function unless both switches are operational.

Connection/Wiring Diagram



Building Management System (BMS)

The 120T can be equipped with a gateway kit that will facilitate a Building Management System (BMS) connection to Modbus or Bacnet®. This kit is sold separately and is not factory installed. A full installation, operation, and troubleshooting manual is provided with the gateway kit.



CAUTION

Before beginning any Troubleshooting operations listed below, please note that the gateway kit and BMS may need to be disconnected from the heater. Please ensure this has been completed before proceeding with any troubleshooting operation that may be impacted by settings in the BMS.

Troubleshooting

System Observation for 120T400/500 Models with Direct Spark Ignition

Water Heater Fault: Water heater does **NOT** operate.

Display Error Code: Water heater digital display does **NOT** operate - blank display.

WARNING

120 volt potential exposure. Use caution making voltage checks to avoid personal injury.

CAUTION

Use caution to **NOT** damage connectors when making voltage measurements or jumping terminals.

Check main power supply to water heater.
Check fuse, circuit breaker, plug receptacle, line cord, and wiring to water heater.

Check to make sure switch on front of the water heater is in the ON position.

Verify primary voltage at the transformer.

Refer to control board illustration.
Voltage at transformer across **black** and **white** wires should be 110-120 VAC.
Verify 120V from the power switch.

Verify secondary voltage at the control board.

Refer to control board illustration.
Voltage at connector location J8 across **blue** and **yellow** wires should be 24-28 VAC. If not, check transformer. Replace transformer if defective.

Does the water heater digital display operate? Increase thermostat setting if tank is warm.

Digital display operates— see next page.

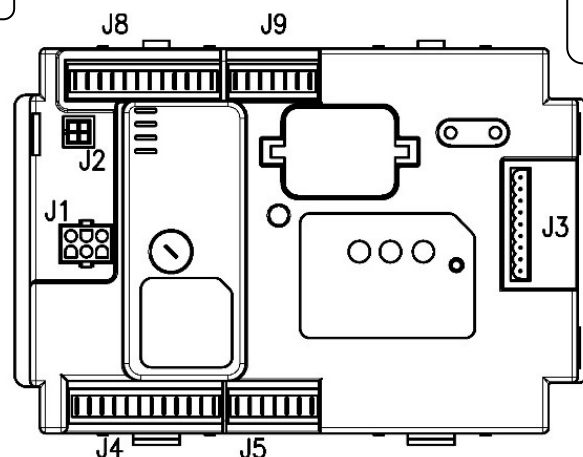
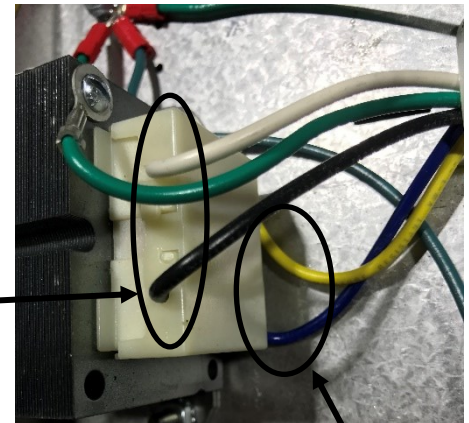
Is 24-28 VAC present between **red** and **black** wire pin connections on the back of control board?

Replace digital display.

Check wires for proper termination to control board. Are wire terminations connected properly to digital display?

Check wire harness for proper continuity.

Replace control board.



120T Control Board Schematic

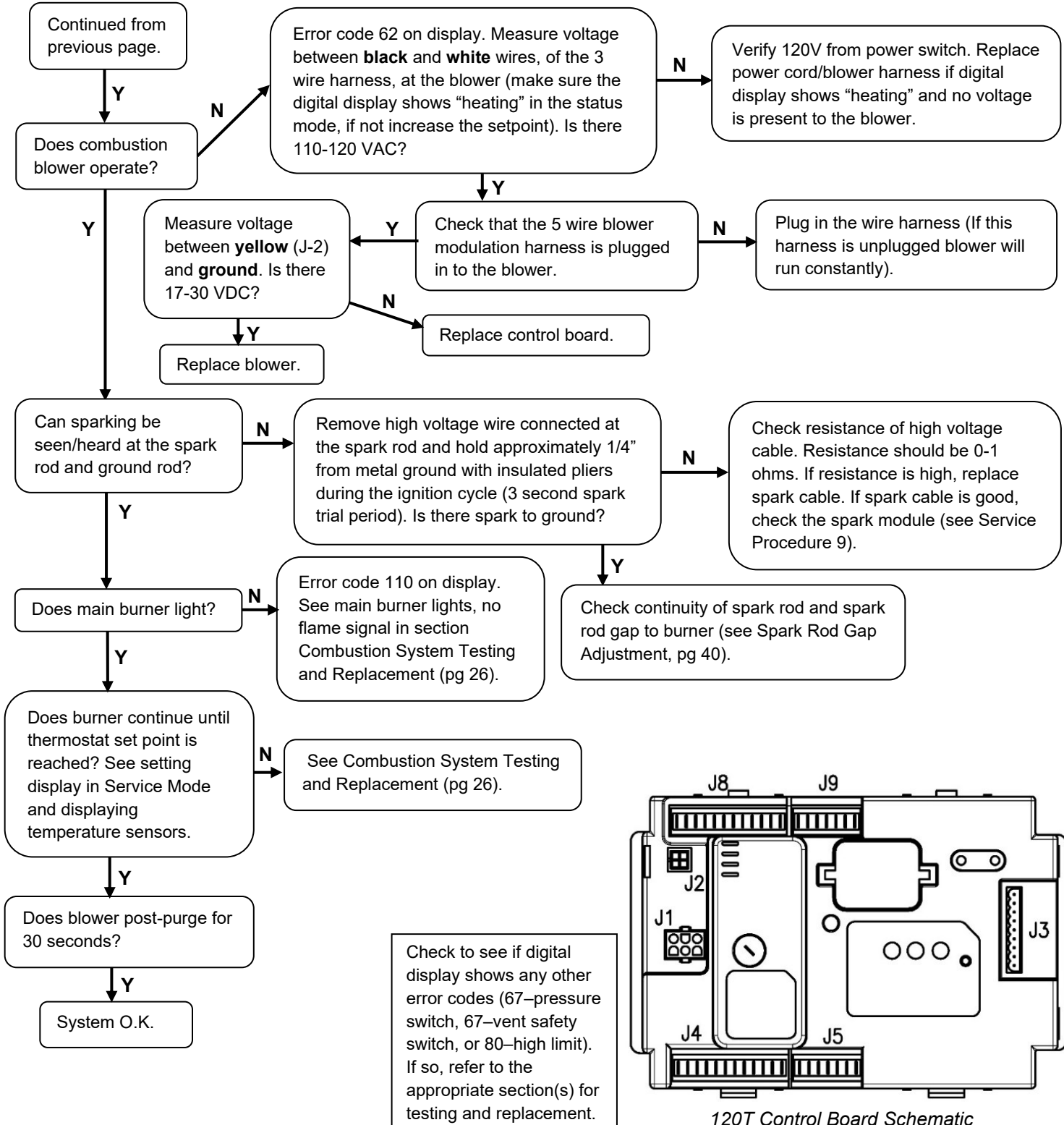
Troubleshooting

⚠ CAUTION

Use caution to **NOT** damage connectors when making voltage measurements or jumping terminals.

⚠ WARNING

120 volt potential exposure. Use caution making voltage checks to avoid personal injury.

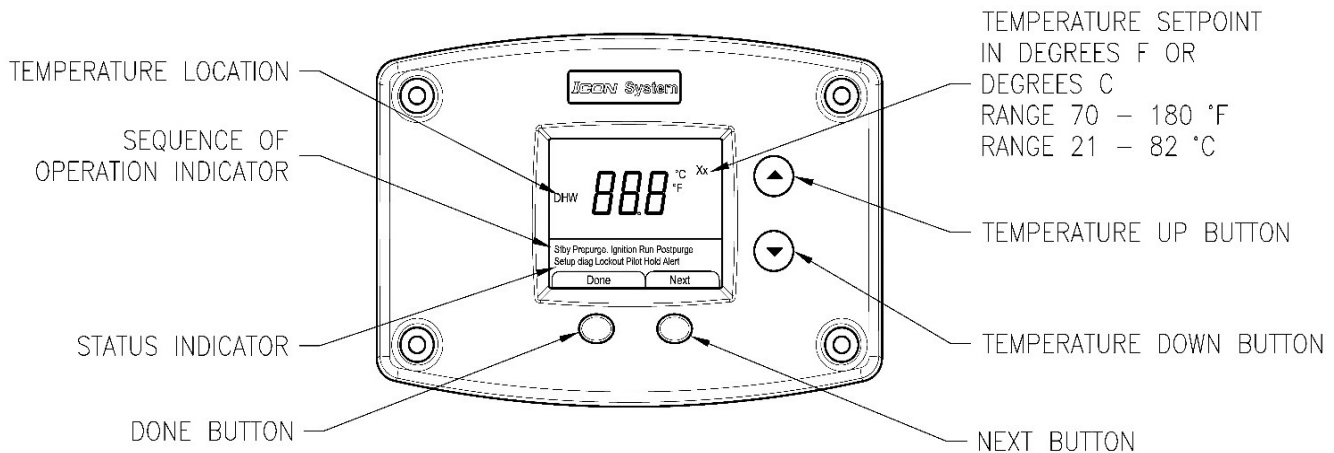


Troubleshooting

WARNING

The following procedure is for service and installation personnel only. Resetting lockout conditions without correcting the malfunction can result in a hazardous condition.

Water Heater Display and Control Buttons

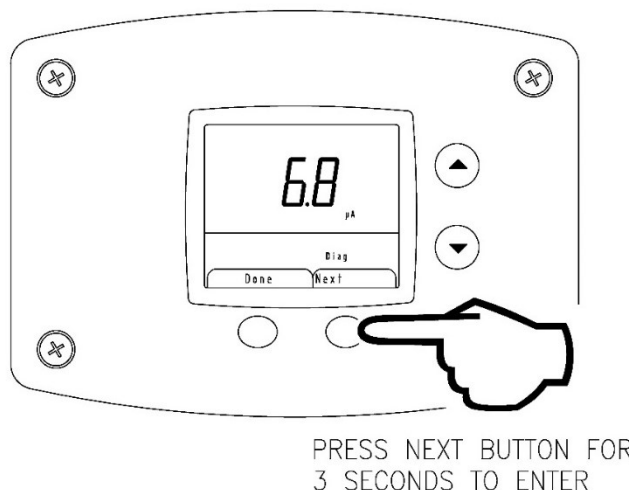


The display has a "Diagnostic Mode" for accessing information in aiding servicing of the water heater. This procedure is for service and installation personnel only. To enter the Diagnostic Mode, follow the steps illustrated below:

WARNING

Resetting lockout conditions without correcting the malfunction can result in a hazardous condition.

Step 1: Press and hold the lower right button under "Next" in the lower right display for at least 3 seconds.

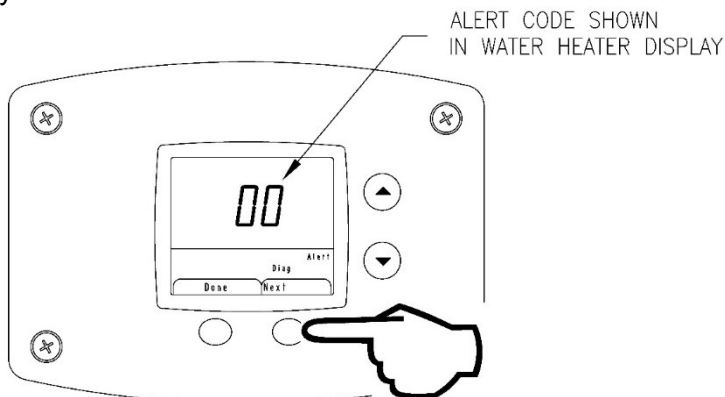


NOTICE

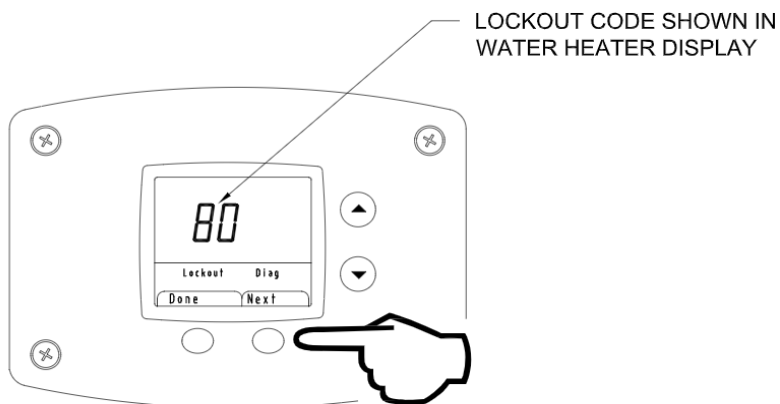
The screens will stay in the Diagnostic Mode for 12.5 minutes after the last button press for viewing unless “Done” button is pressed to exit Diagnostic Mode.

Step 2: The display will show the flame sense current in microamps when the burner is operating.

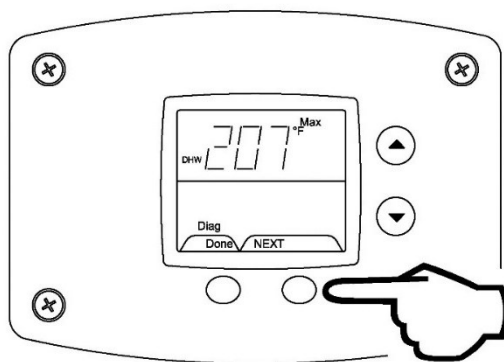
Step 3: Press the lower right “Next” button. The display will flash and show the number of any alert codes. These are not currently used.



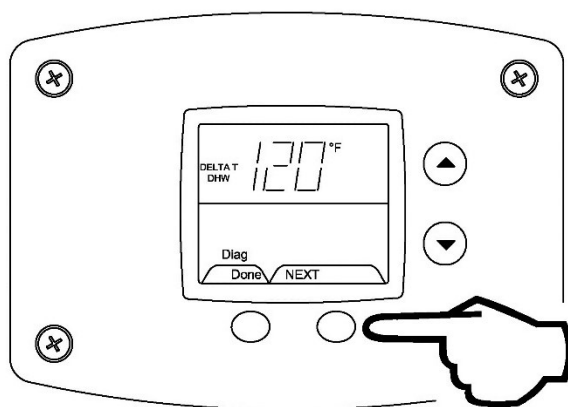
Step 4: Press lower right “Next” button. The display will flash and show the number of any Lockout codes.



Step 5: Press “Next”, the display will show “DHW MAX”. This is the maximum allowable temperature that the unit can get to before a lockout occurs.



Step 6: Press Next, display will show “DELTA T DHW”, this is the real time temperature reading of the tank.

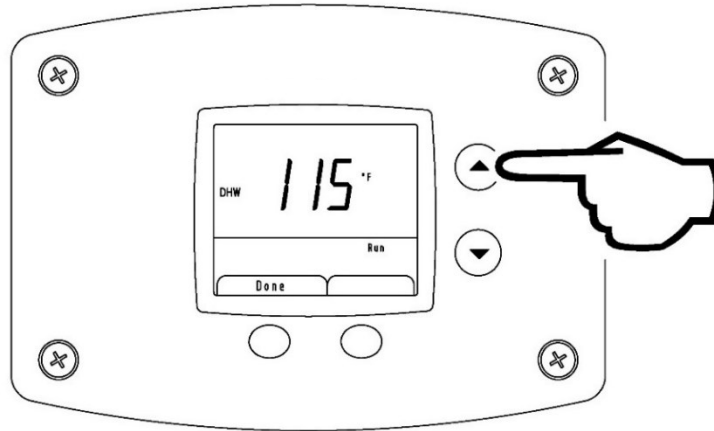


Step 7: Press “Done” to exit Diagnostic Mode and return to the DHW setpoint in User Mode.

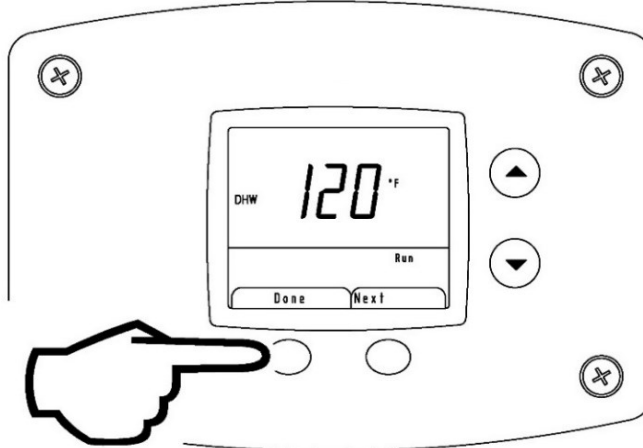
Troubleshooting

To Increase Setpoint Temperature

Step 1: Press and hold “Temperature Up” button until desired setpoint temperature appears on the display.



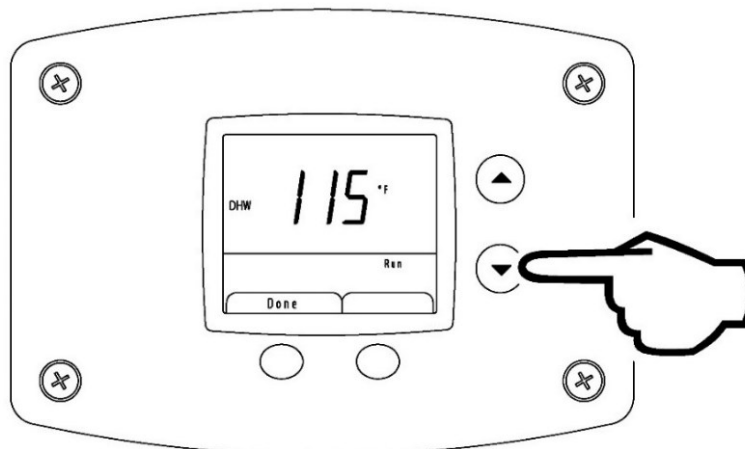
Step 2: Press “DONE” button for new setting to take effect immediately. If the “DONE” button is not pressed, the new temperature setting will take effect in approximately 10 seconds.



PRESS DONE BUTTON FOR SETTING TO
TO TAKE EFFECT IMMEDIATELY

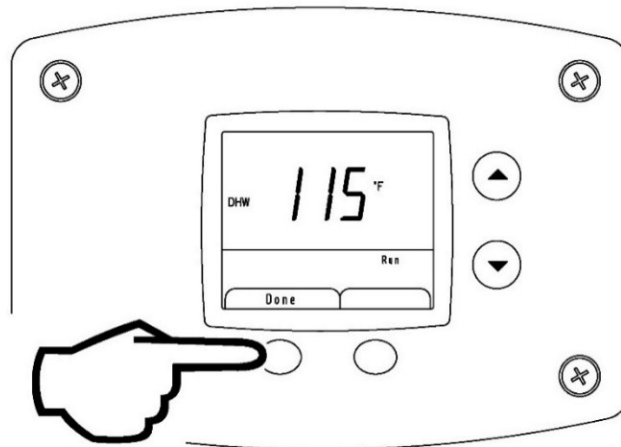
To Decrease Temperature Setpoint

Step 1: Press and hold “Temperature Down” button until desired setpoint temperature appears on the display.



Troubleshooting

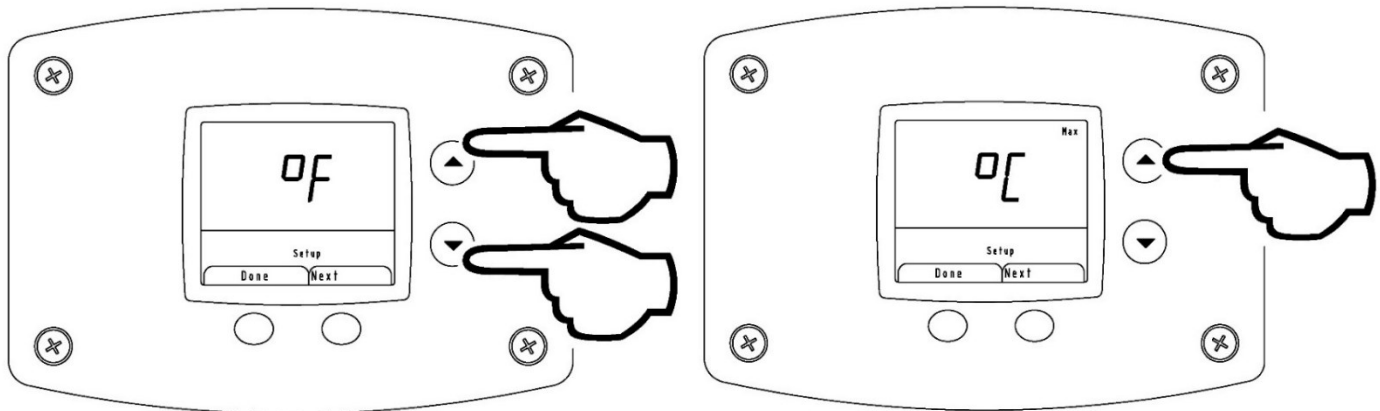
Step 2: Press “DONE” button for new setting to take effect immediately. If the “DONE” button is not pressed, the new temperature setting will take effect in approximately 10 seconds.



PRESS DONE FOR SETTING TO
TO TAKE EFFECT IMMEDIATELY

To Change Temperature Format in Display from °F to °C or °C to °F

Enter “Set-Up Mode” by pressing both UP/DOWN buttons together for 3 seconds.



Troubleshooting

SERVICE ERROR CODES AND TROUBLESHOOTING PROCEDURES FOR 120T400/500 MODELS WITH LOW FIRE START CONTROL SYSTEM

NOTICE

The ICON HD® control system can produce soft and hard lockouts. Soft lockouts are displayed if active and are not stored in Diagnostic Mode history. The control will periodically attempt to resume normal operation when in soft lockout conditions. If the system resumes normal operation a soft lockout will clear instantly; hard lockouts will display if active and require manual reset. Up to ten previous Hard lockouts are logged chronologically (newest first) in Diagnostic Mode history.

Error Code	Definition of Code	Cause of Problem and Actions Taken to Correct
No code – blank display	No power to the unit or switch is off.	• Check power supply to the water heater. • Make sure water heater is plugged in and the breaker is on. • Check if there is 120 volts power supply to the LINE connections on the control board. • Verify 24 volts at display. • Check for loose wires, defective transformer. • Check wire harness connections from display to the control board.
9,22	Low flame sense signal	• Check microamp output of flame sense • Inspect flame sensor and wire • Inspect burner for debris
49	Voltage too low or high	• Measure the incoming line voltage. • Voltage should be 115-125 volts. • If the voltage is not within this range or there is drastic fluctuation, then have the incoming power supply checked. • If the line voltage is satisfactory, check the output from the transformer to make sure it is 22-26 volts. • Replace transformer or wiring if defective.
53	AC Inputs phase reversed	• Check the module and display connections. • Check the module power supply and make sure that frequency, voltage and VA capacity of the transformer meet specifications. • Check to make sure the wiring connections on the control module from terminals J4-10 and J8-2 are connected together.
62	Fan speed not proved	• Check the pulse width modulation (PWM) wire harness connection from the blower to the control module. • Make sure the pin terminals make solid contact. • Measure the resistance of each wire in the wire harness from the terminal ends. • Replace wire harness if defective. • If value remains out of range, this hold will change to lockout 123 (defined below)
67	Normally closed vent safety circuit opened	• Check wiring to the normally closed blocked vent pressure switch and vent limit switch. • Use a voltmeter to find out if either the pressure switch or the high limit switch has opened. • If so, determine the cause (blocked vent terminal, clogged condensate drain, high temperature in compartment). • If limit switches are closed, check wiring for shorts. • Measure continuity. • If limit switches and wiring check O.K., replace control module.

Error Code	Definition of Code	Cause of Problem and Actions Taken to Correct
80	High Limit (Overheat Condition)	• Check the wiring from the water temperature sensor to the control module. • Measure the resistance of each outside wire to the center wire. Measure the tank temperature and compare with the chart below. • If either outside wire has a much different resistance reading, replace the sensor. • Make sure the sensor is securely held inside the well with the clip. • If the problem persists and the sensor and wiring check O.K., then replace the control module.
93	Water temperature sensor fault	• Appears after alert 172, defined below. • Check the water temperature sensor wire harness from the sensor to the control module. • Make sure there are no loose connections to the control plug. • Check the resistance reading from each of the outside wires to the center (common) wire. Measure the tank temperature and compare with the chart below. • If the ohm readings are not fairly close, replace the sensor. • Replace the control module if the problem persists and the sensor and wire connections are not defective.
105	Flame detected out of sequence	• Check to see if flame is present inside the combustion chamber before or after the ignition cycle. • If so, check to make sure the gas valve is wired correctly. • Check for voltage at the gas valve connection. • Replace the gas valve if defective. • If no flame is visible outside of the ignition sequence/run cycle, then make sure the flame sensor is wired to the correct terminal. • Make sure the ignition cable is not crossing the flame sensor wire or ignition ground wires. • If problem persists and all other checks have been verified, replace the control module.
109, 110	Ignition Failure Occurred.	• Burner failed to light or stay lit after 4 retries. • Hold condition – will reattempt ignition after 15 minute waiting period. A log will be stored in service history. • Check gas valve wiring and gas valve operation during the ignition cycle. • If burner lights but quickly goes out, check the flame sensor wire or the flame sensor. • If the flame sensor rod is badly corroded with deposits, clean with sandpaper or replace. • Check the inlet gas supply to make sure the pressure is sufficient and does not drop after the gas valve opens. • Make sure the combustion blower is operating during the ignition and run cycle. • Check the venting system to make sure the inlet and exhaust terminals and venting system is not blocked.
122,123	Light-off Rate Proving Failed	• If blower speed is not verified from the PWM (Pulse Width Modulation) signal within 5 minutes, the previously described error code “62” changes from a hold condition to this lockout code condition • Check the harness and pin terminals for a good connection to the control module. • Replace the blower or control module if the wire harness is good.
137	Normally closed vent safety circuit opened	• Check wiring to the normally closed blocked vent pressure switch and vent limit switch. • Use a voltmeter to find out if either the pressure switch or the high limit switch has opened. • If so, determine the cause (blocked vent terminal, clogged condensate drain, high temperature in compartment). • If limit switches are closed, check wiring for shorts. • Measure continuity. • If limit switches and wiring check O.K., replace control module.

172	Water temperature sensor resistance invalid	• Hold 93 will be displayed if this value remains out of range • Measure the resistance of the water temperature sensor and compare it with the tank temperature using the chart on page 24.
NOTE		• If there is no display, check primary/secondary voltage • Before troubleshooting always verify the following ○ Gas inlet pressure ○ Static to dynamic gas pressure drop ○ No vent and intake restrictions ○ All wire connections are tight ○ No grounded wires or missing grounds ○ No water leaks

Service Procedure I:

Thermostat Circuit Testing and Replacement

IMPORTANT NOTE: This procedure assumes a cool tank.

Condition: Water heater not operating. Digital display shows error code 93 (sensor reading faulty).

Unplug or disconnect electrical power to the water heater.

Check continuity of wire harness to sensor. Resistance of harness should be close to 0 ohms. Replace wire harness if high resistance is measured (over .5 ohms). Check wires for intermittent connections, shorts, and/or frayed insulation. Replace if necessary.

If wire harness is O.K., check sensor resistance detailed in Appendix A: Sensor Resistance at Various Temperatures, pg 24. Replace sensor if needed.

Turn power ON to water heater. Run water heater through heating cycle and verify proper operation. Sensor temperature can be viewed when burner shuts off (see section on viewing the digital display in Service Mode).

Condition: Water heater not operating. Digital display shows error code 80 high water temperature (over 207°F).

⚠ WARNING
DO NOT reset the digital display from the hard lockout state without correcting the cause of the overheating condition.

Turn power OFF. Draw water to cool tank below 120°F.

Check sensor. Sensor is held in place with a clip fastened to the well (see image). Check sensor wire for potential damage or breaks in the wire insulation. Is the sensor fully inserted into the well?

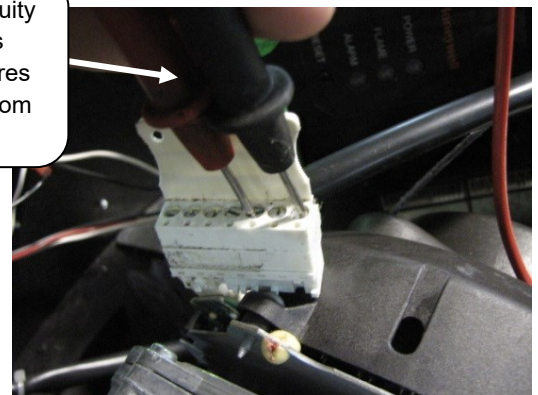
⚠ WARNING

120 volt potential exposure. Use caution making voltage checks to avoid personal injury.

⚠ CAUTION

Use caution to **NOT** damage connectors when making voltage measurements or jumping terminals.

Checking continuity of sensor across the two black wires (disconnected from control board)



Sensor clip shown properly installed



The sensor is located next to the top outlet location

If sensor clip is damaged replace clip. Replace sensor if damaged.

Continued on next page.

Check sensor resistance (see Appendix A: Sensor Resistance, pg 24).

Service Procedure I:

Thermostat Circuit Testing and Replacement

Continued from previous page.

Condition: Water heater not operating. Digital display shows error code 80 high water temperature (over 200°F) (continued from previous page).

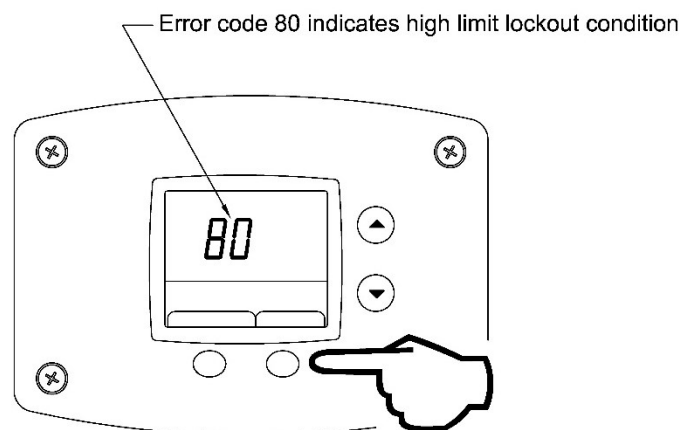
Once cause of overheating condition has been diagnosed and corrected, the control board may be reset.

- Reconnect and switch on power to the water heater.
- Press button under "Reset" and hold for 3 seconds.
- Set thermostat to the desired setting.
- Water heater will start.
- Monitor temperatures for one complete heating cycle making sure the maximum tank temperature remains below 207°F.

WARNING

DO NOT operate the water heater without verifying that the overheating condition has been corrected.

This water heater is equipped with a manual reset type gas shutoff device designed to shut off the gas to the burners if excessive water temperature occurs. To reset the control, press the lower right button under "RESET" in the display for 3 seconds.



Step 1: Press for 3 seconds to reset control.

Service Procedure I:

Thermostat Circuit Testing and Replacement

APPENDIX-A

Sensor Resistance at Various Temperatures

Be careful when making voltage measurements or jumping terminals not to damage or deform connectors or connector pins.

Draw water from the temperature and pressure relief valve. Compare temperature with temperature ohms chart below.

Example: If the temperature is 84°F, then the resistance through the sensor would be 8449 (see shaded area).

Note: Sensor resistance increases as the temperature falls.

In Degrees F										
°F	0	1	2	3	4	5	6	7	8	9
40	26109	25400	24712	24045	23399	22771	22163	21573	21000	20445
50	19906	19383	18876	18383	17905	17440	16990	16553	16128	15715
60	15314	14925	14548	14180	13823	13477	13140	12812	12494	12185
70	11884	11592	11308	11032	10763	10502	10248	10000	9760	9526
80	9299	9078	8862	8653	8449	8250	8057	7869	7685	7507
90	7333	7165	7000	6839	6683	6531	6383	6238	6098	5961
100	5827	5697	5570	5446	5326	5208	5094	4982	4873	4767
110	4663	4562	4464	4368	4274	4183	4094	4006	3922	3839
120	3758	3679	3602	3527	3453	3382	3312	3244	3177	3112
130	3048	2986	2925	2866	2808	2752	2697	2643	2590	2538
140	2488	2439	2391	2344	2298	2253	2209	2166	2124	2083
150	2043	2004	1966	1928	1891	1856	1820	1786	1753	1720
160	1688	1656	1625	1595	1566	1537	1509	1481	1454	1427
170	1402	1376	1351	1327	1303	1280	1257	1235	1213	1191
180	1170	1150	1129	1110	1090	1071	1053	1035	1017	999
190	982	965	949	933	917	901	886	871	857	842
200	828	814	801	788	775	762	749	737	725	713

In Degrees C										
°C	0	1	2	3	4	5	6	7	8	9
0	32648	31026	29495	28049	26682	25389	24166	23010	21915	20879
10	19898	18968	18088	17253	16461	15710	14998	14322	13680	13071
20	12492	11942	11419	10922	10450	10000	9572	9165	8778	8409
30	8057	7722	7403	7099	6808	6532	6268	6016	5775	5546
40	5327	5117	4917	4726	4543	4368	4201	4042	3889	3742
50	3602	3468	3340	3217	3099	2986	2878	2774	2675	2579
60	2488	2400	2316	2235	2157	2083	2011	1942	1876	1813
70	1752	1693	1637	1582	1530	1480	1432	1385	1340	1297
80	1256	1216	1177	1140	1105	1070	1037	1005	974	944
90	916	888	861	835	810	786	763	741	719	698

Service Procedure I:

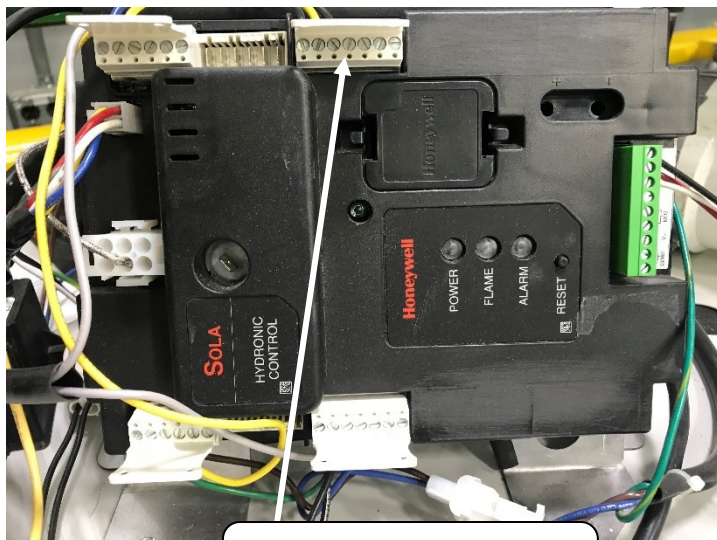
Thermostat Circuit Testing and Replacement

Thermostat Sensor (Thermistor) Replacement Procedure

1. Position main power switch to "OFF."
2. Disconnect (unplug) water heater from 120 volt power source.
3. Unlatch and remove top surround cover from top of the water heater.
4. Fold back insulation by top outlet location to expose temperature sensor.
5. Disconnect temperature sensor from control board (see images below).
6. Unclip sensor from well and pull sensor to remove, **DO NOT** remove well.
7. Install new sensor completely into well and reinstall sensor clip.
8. Connect temperature sensor to control.
9. Fold insulation back into place. Be sure there are **NO** wires in contact with burner.
10. Restore 120 volt power supply and water supply to water heater, check and repair any leaks found. Confirm proper operation following the lighting instructions on the lighting instruction label, or the lighting instructions located in the Installation and Operating Manual.
11. Replace the surround cover on the top of the water heater.

WARNING

120 volt potential exposure. Use caution making voltage checks to avoid personal injury.



Disconnect sensor harness from control board



Sensor clip shown properly installed

Service Procedure II: Combustion System Testing and Replacement

Observe burner operation through the sight glass located on the combustion insert mounting flange. Normal burner operation should ignite smoothly, without evidence of coughing or huffing upon ignition. The burner flame should be a blue flame near the burner surface in a uniform flame pattern. Occasional yellow or white streaks are normal.

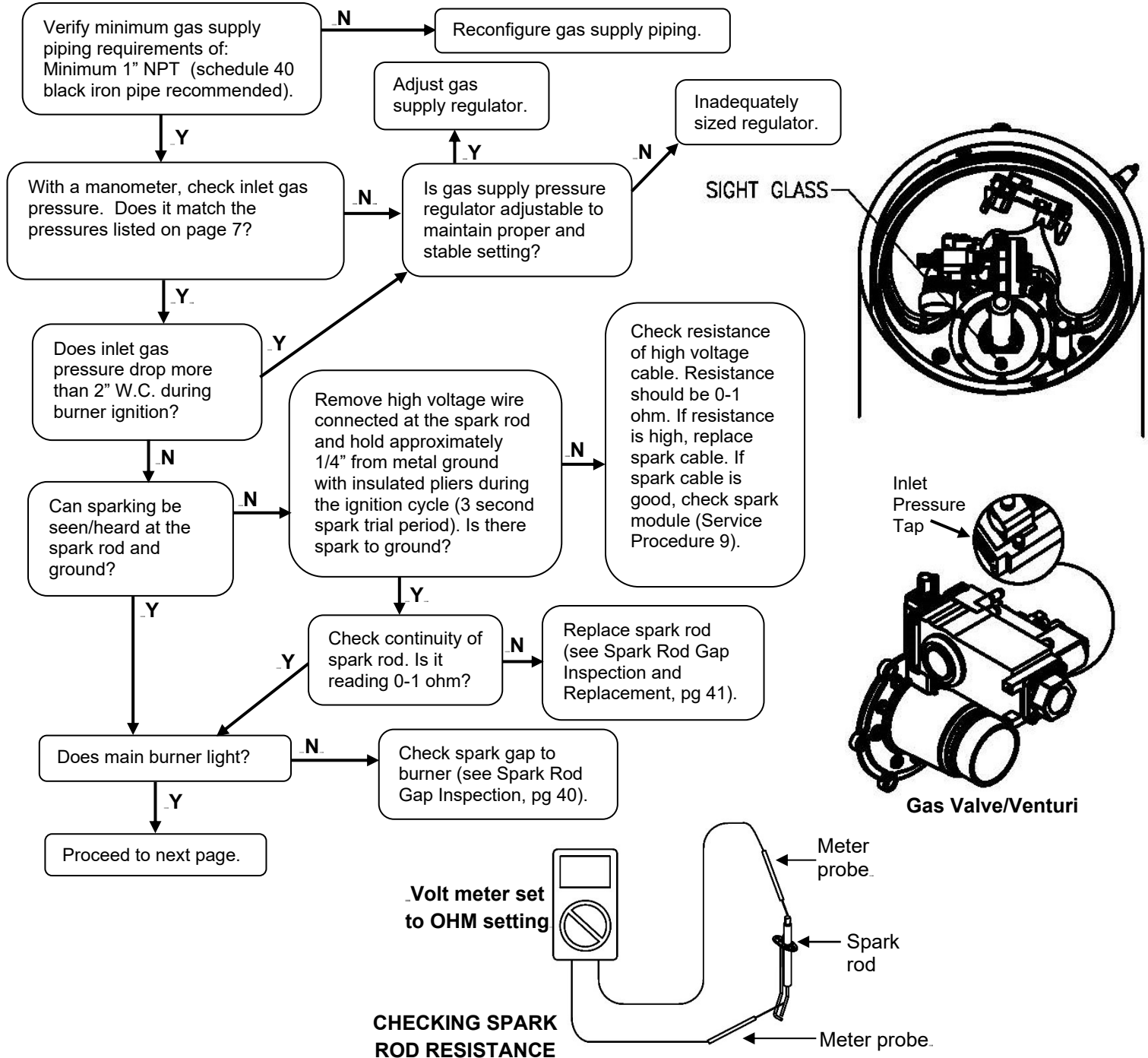
Note: On this high input model that uses metal fiber mesh burner a red glow from the burner surface is normal.

⚠ WARNING

Removing screw from inlet gas pressure tap will immediately allow gas to flow from the pressure tap.

⚠ WARNING

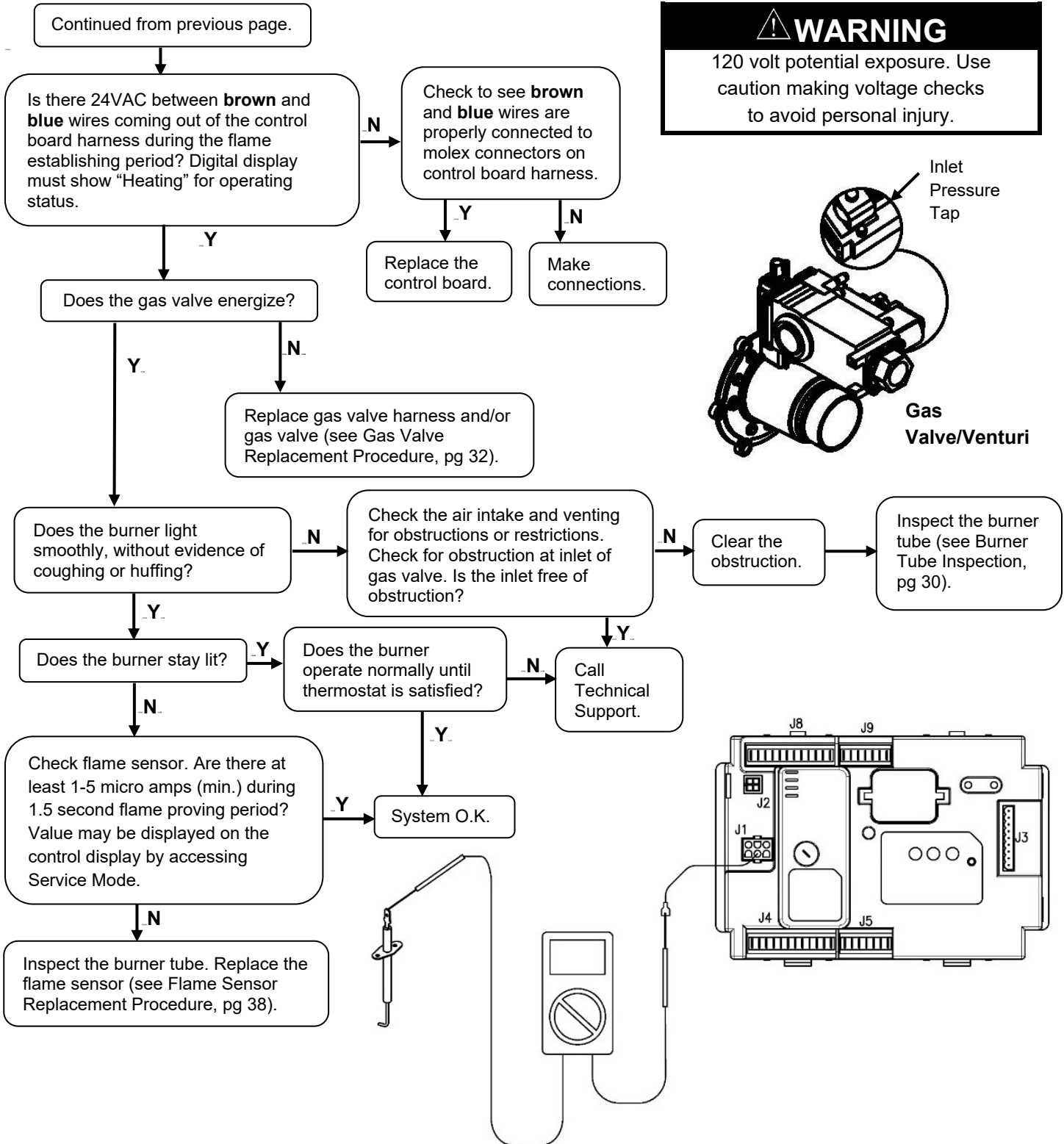
120 volt potential exposure. Use caution making voltage checks to avoid personal injury.



Service Procedure II: Combustion System Testing and Replacement

Observe burner operation through the sight glass located on the combustion insert mounting flange. Normal burner operation should ignite smoothly, without evidence of coughing or huffing upon ignition. The burner flame should be a blue flame near the burner surface in a uniform flame pattern. Occasional yellow or white streaks are normal.

Note: On this high input model that uses metal fiber mesh burner a red glow from the burner surface is normal.



Service Procedure II:

Combustion System Testing and Replacement

WARNING

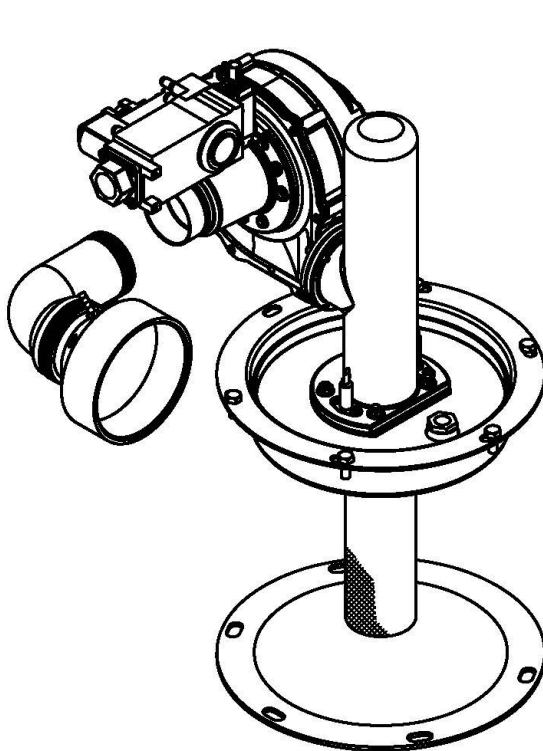
Heater components may be **HOT** when performing the following steps in this procedure. Take necessary precaution to prevent personal injury.

WARNING

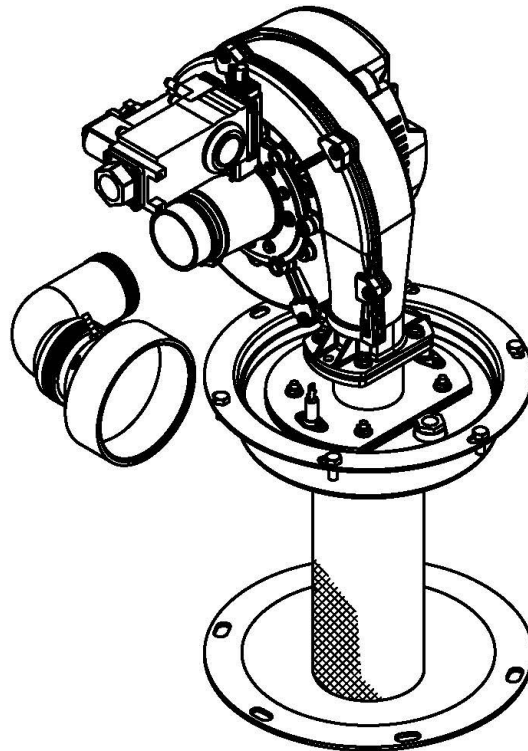
120 volt potential exposure. Use caution making voltage checks to avoid personal injury.

Combustion System Removal Procedure

1. Position main power switch to OFF.
2. Disconnect (unplug) water heater from 120 volt power source.
3. Turn OFF gas supply to water heater.
4. Unlatch and remove surround cover from top of heater.
5. From the gas valve, disconnect the gas connection, intake venting, silicone tubing, and wire harness.
6. Disconnect flame sensor and blower wire harnesses. Disconnect high voltage cable from spark rod connection.
7. Remove the 5 bolts (1/2" socket) holding the burner mounting insert in place.
8. Carefully remove combustion assembly with gasket from water heater.
9. See next page for combustion system installation procedure.



120T400



120T500

Service Procedure II:

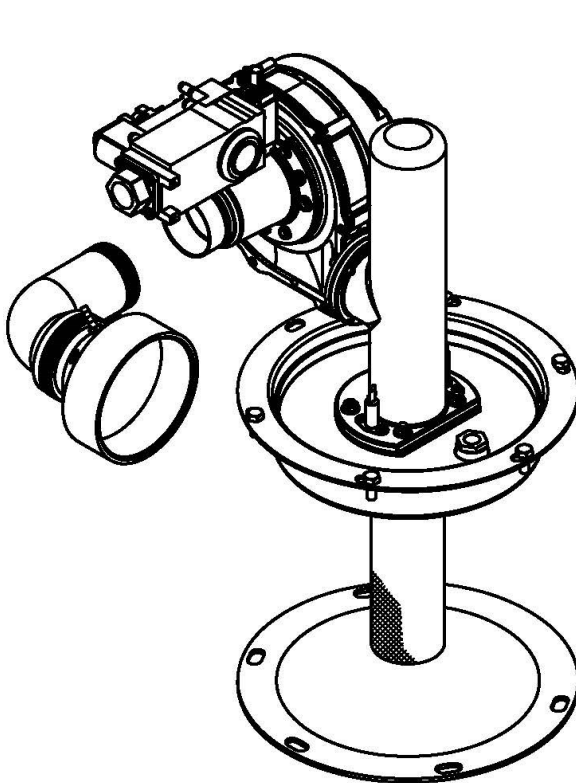
Combustion System Testing and Replacement

Combustion System Replacement Procedure

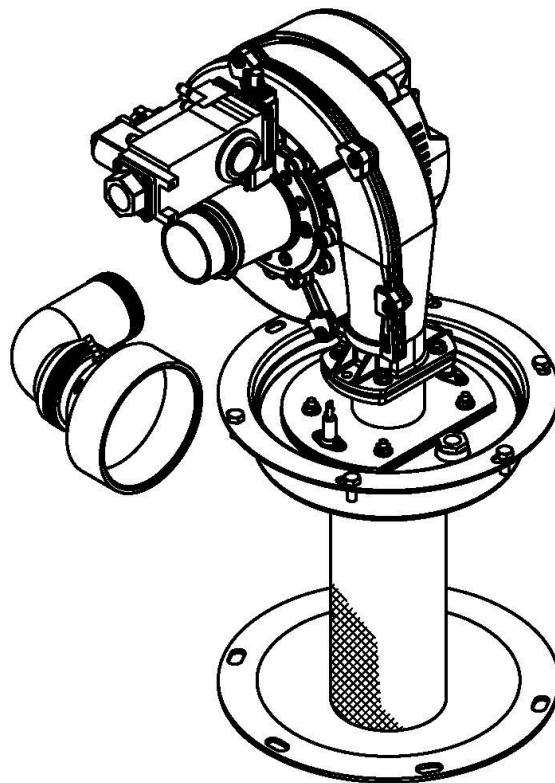
1. Fully inspect burner mounting insert gasket for the following:
 - a. Tears
 - b. Missing material
 - c. Cracks
 - d. Dirt or debris
 - e. Other imperfections that would inhibit proper seal

If gasket is NOT affected by any of the above, gasket replacement is not required.

2. Install combustion assembly using new gasket or fully inspected gasket from disassembly. Secure combustion assembly at the burner mounting insert using screws from disassembly. Tighten bolts evenly.
3. Reconnect high voltage cable to spark rod, flame sensor, blower, and gas valve.
4. Reconnect intake venting, gas supply, and silicone tubing to gas valve. Turn ON gas supply to heater and check for gas leaks. Repair any gas leaks found.
5. Restore 120 volt power supply to water heater and confirm proper operation following the lighting instructions on the lighting instruction label, or the lighting instructions located in the Installation and Operating Manual.
6. Replace surround cover on top of water heater.



120T400



120T500

Service Procedure III:

Burner Tube Inspection and Replacement

WARNING

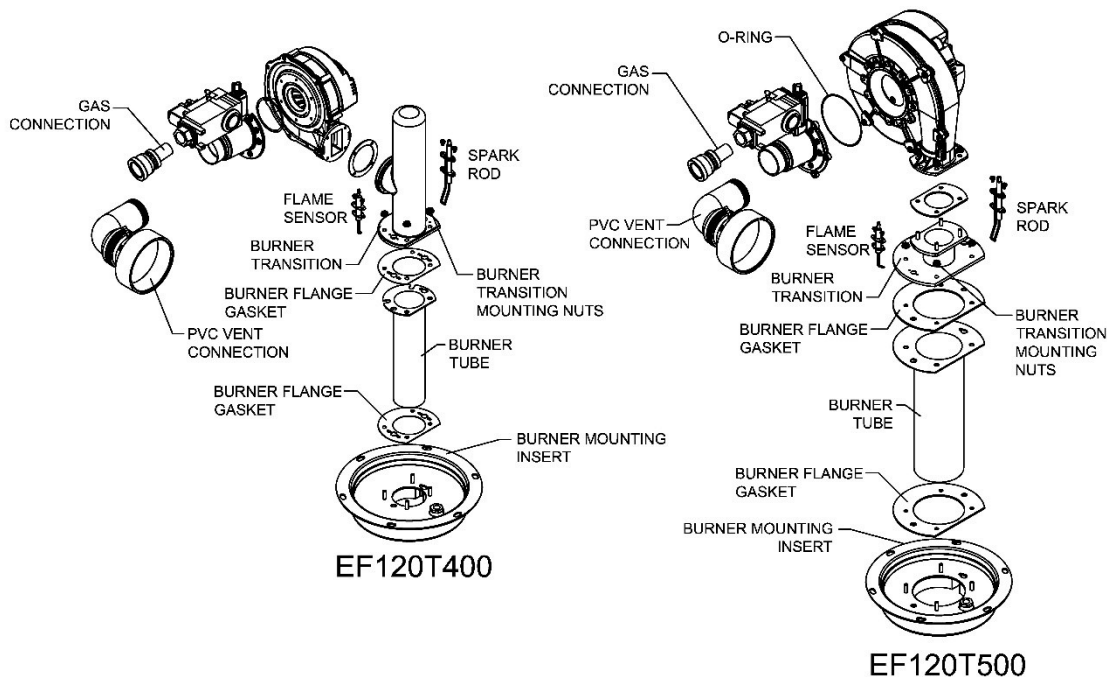
Heater components may be **HOT** when performing the following steps in this procedure. Take necessary precaution to prevent personal injury.

WARNING

120 volt potential exposure. Use caution making voltage checks to avoid personal injury.

Burner Tube Removal Procedure

1. Position main power switch to OFF.
2. Disconnect (unplug) water heater from 120 volt power source.
3. Turn OFF gas supply to water heater.
4. Unlatch and remove surround cover from top of heater.
5. From the gas valve, disconnect the gas connection, intake venting, wire harness, and silicone tubing.
6. Disconnect wire harness from blower assembly.
7. Remove the two screws each holding the spark rod and flame sensor in place (long reach magnetic Phillips head screwdriver). Carefully remove spark rod and flame sensor from combustion assembly.
8. Remove the 4 nuts (7/16" wrench) holding the burner transition in place. Lift the blower/gas valve transition assembly from burner mounting insert, remove gasket and set aside.
9. Remove burner tube from burner mounting insert. See next page for burner tube inspection procedure.



Service Procedure III:

Burner Tube Inspection and Replacement

WARNING

Heater components may be **HOT** when performing the following steps in this procedure. Take necessary precaution to prevent personal injury.

Burner Tube Inspection

1. Inspect burner tube (metal fiber mesh burner) for the following:
 - a. Outer fiber mesh should be uniform with no tears or deterioration.
 - b. Gently squeeze burner tube; burner tube should feel firm without any soft areas around the sides or at the bottom.
 - c. Visually inspect inside burner tube, burner tube should be intact with no areas of deterioration. Ports should be free of any debris.
2. If burner tube is affected by any of the above, replacement is required. Refer to burner tube replacement procedure below.

Burner Tube Replacement Procedure

Note: Provide the model and serial number for the correct replacement burner.

1. Fully inspect burner flange gaskets, igniter and flame sensor gaskets for the following:
 - a. Tears
 - b. Missing material
 - c. Cracks
 - d. Dirt or debris
 - e. Other imperfections that would inhibit proper sealIf gaskets are **NOT** affected by any of the above, gasket replacement is not required.
2. Install burner tube with gaskets into burner mounting insert. Be sure gasket surfaces are free of debris.
3. Reconnect the blower, gas valve, and transition assembly to burner mounting insert. Secure using nuts from Step 8 on previous page.
4. Carefully reinstall flame sensor with gasket and spark rod with gasket and secure with screws from Step 7 on previous page. Reconnect wire harnesses to sensor and igniter.
5. Reconnect wire harnesses to blower motor and to gas valve.
6. Reconnect gas supply, intake venting, and silicone tubing to gas valve. Turn ON gas to heater and check for gas leaks; repair any gas leaks found.
7. Restore 120 volt power supply to water heater and confirm proper operation following the lighting instructions on the lighting instruction label, or the lighting instructions located in the Installation and Operating Manual.
8. Replace surround cover on top of water heater.

Service Procedure IV:

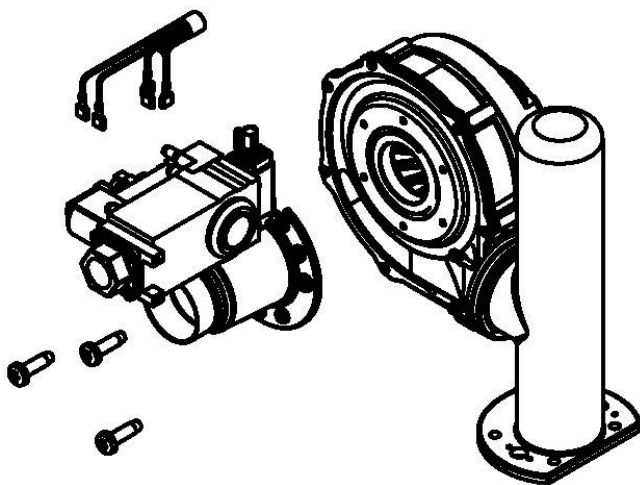
Gas Valve Replacement

Gas Valve Replacement Procedure

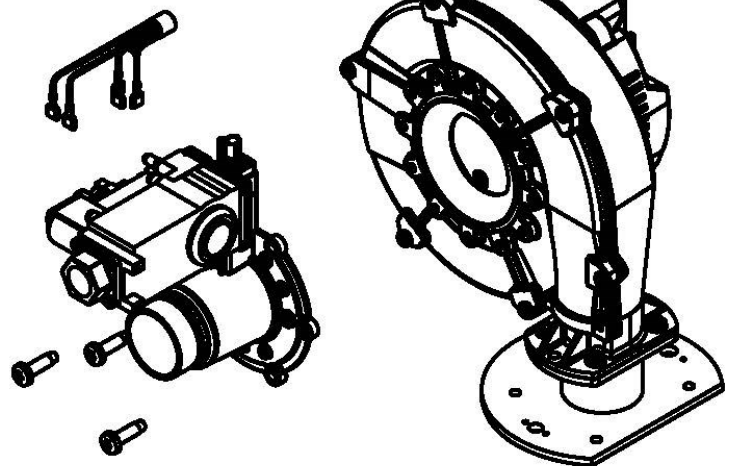
1. Position main power switch to OFF.
2. Disconnect (unplug) water heater from 120 volt power source.
3. Turn OFF gas supply to water heater.
4. Unlatch and remove surround cover from top of heater.
5. From the gas valve, disconnect the gas connection, intake venting, wire harness, and silicone tubing.
6. Remove the 3 gas valve mounting screws (T40 Torx bit) on the venturi mounting flange (see image below). Remove gas valve from water heater.
7. Remove any residual gasket material from blower and venturi mounting flange.
8. Install new gas valve with new gasket provided. Secure gas valve in place using screws from Step 6.
9. Reconnect gas supply, intake venting, wire harness, and silicone tubing to gas valve. Turn ON gas supply to heater and check for gas leaks, repair any gas leaks found.
10. Restore 120 volt power supply to water heater and confirm proper operation following the lighting instructions on the lighting instruction label or the lighting instructions located in the Installation and Operating Manual.
11. Replace surround cover on top of water heater.

WARNING

120 volt potential exposure. Use caution making voltage checks to avoid personal injury.

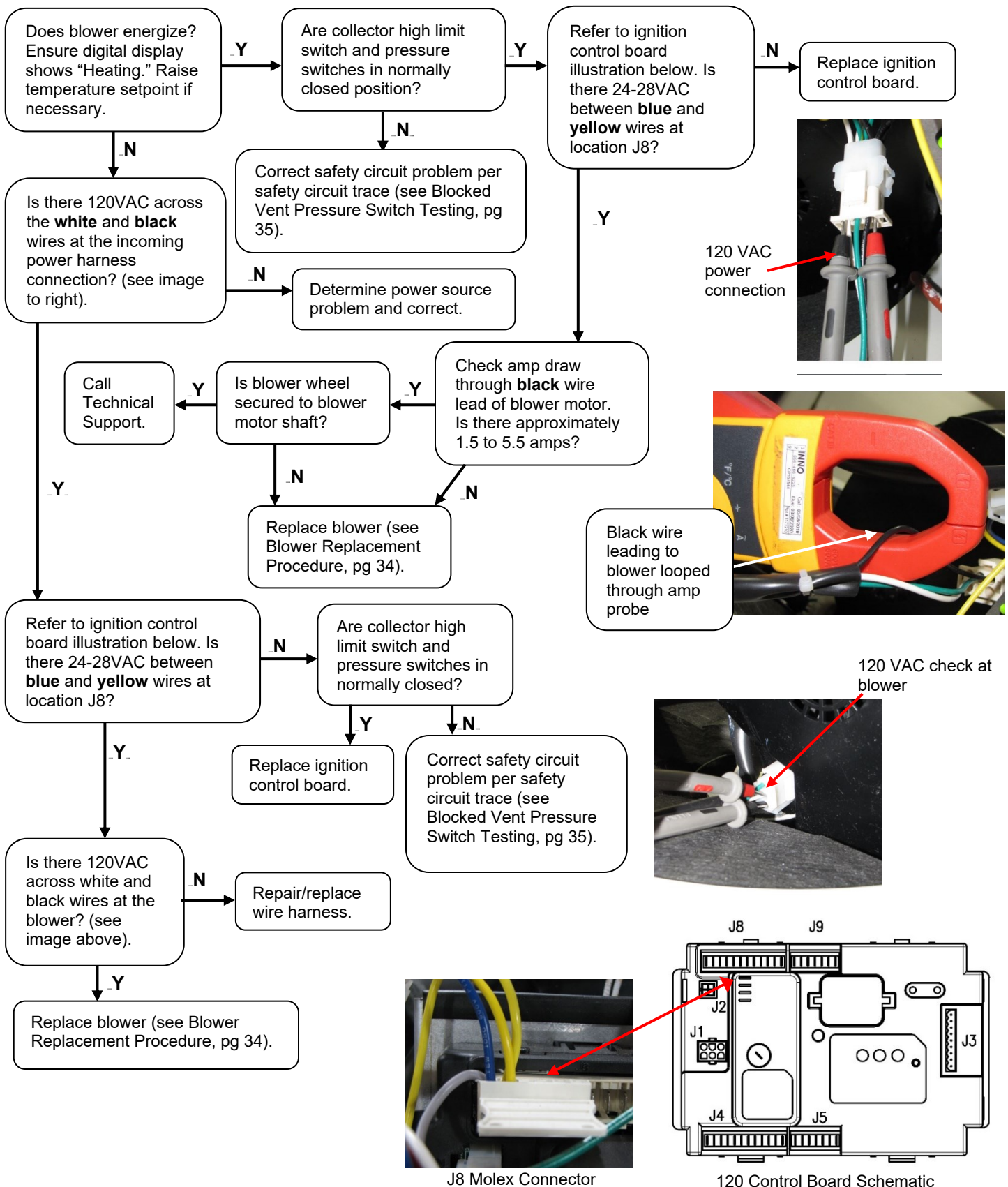


120T400 Gas Valve/Venturi



120T500 Gas Valve/Venturi

Service Procedure V: Blower Testing and Replacement



Service Procedure V:

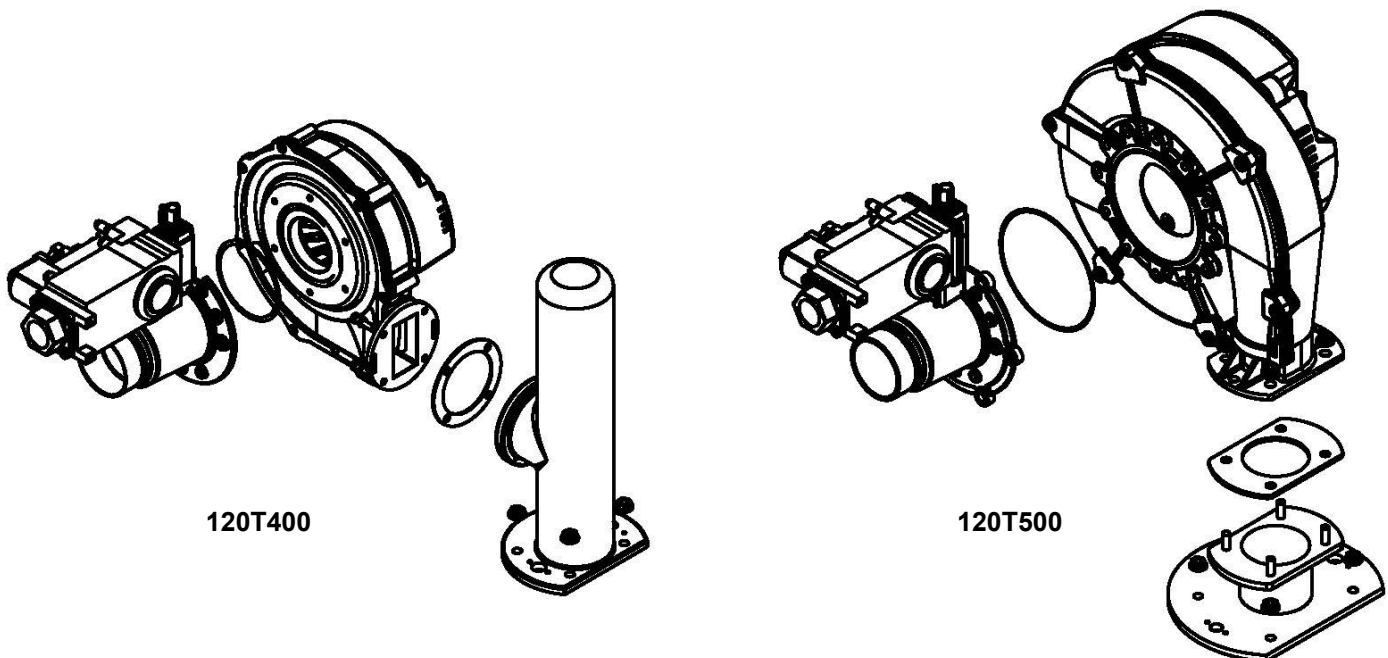
Blower Testing and Replacement

Blower Replacement Procedure

1. Position main power switch to OFF.
2. Disconnect (unplug) water heater from 120 volt power source.
3. Turn OFF gas supply to water heater.
4. Unlatch and remove surround cover from top of heater.
5. Disconnect the 2 wire harnesses from blower.
6. Disconnect intake vent and gas supply from gas valve assembly.
7. Remove the 3 gas valve mounting screws (T40 Torx bit) located on the venturi mounting flange.
8. Remove the 4 blower flange mounting screws (5/32" Allen wrench) and remove blower from transition flange.
9. Remove any residual gasket material from venturi mounting flange and transition flange.
10. Install new blower with new gasket provided. Secure blower in place using screws from Step 8.
11. Reconnect gas valve assembly to blower with new gasket provided. Secure gas valve in place using screws from Step 7.
12. Reconnect intake vent and gas line to gas valve assembly and check for gas leaks. Repair any leaks found.
13. Reconnect the 2 wire harnesses to blower assembly, restore 120 volt power supply, and gas supply to water heater. Confirm proper operation following the lighting instructions on the lighting instruction label, or the lighting instructions located in the Installation and Operating Manual.
14. Replace surround cover on top of water heater.

WARNING

120 volt potential exposure. Use caution making voltage checks to avoid personal injury.



Service Procedure VI:

Blocked Vent Pressure Switch Testing and Replacement

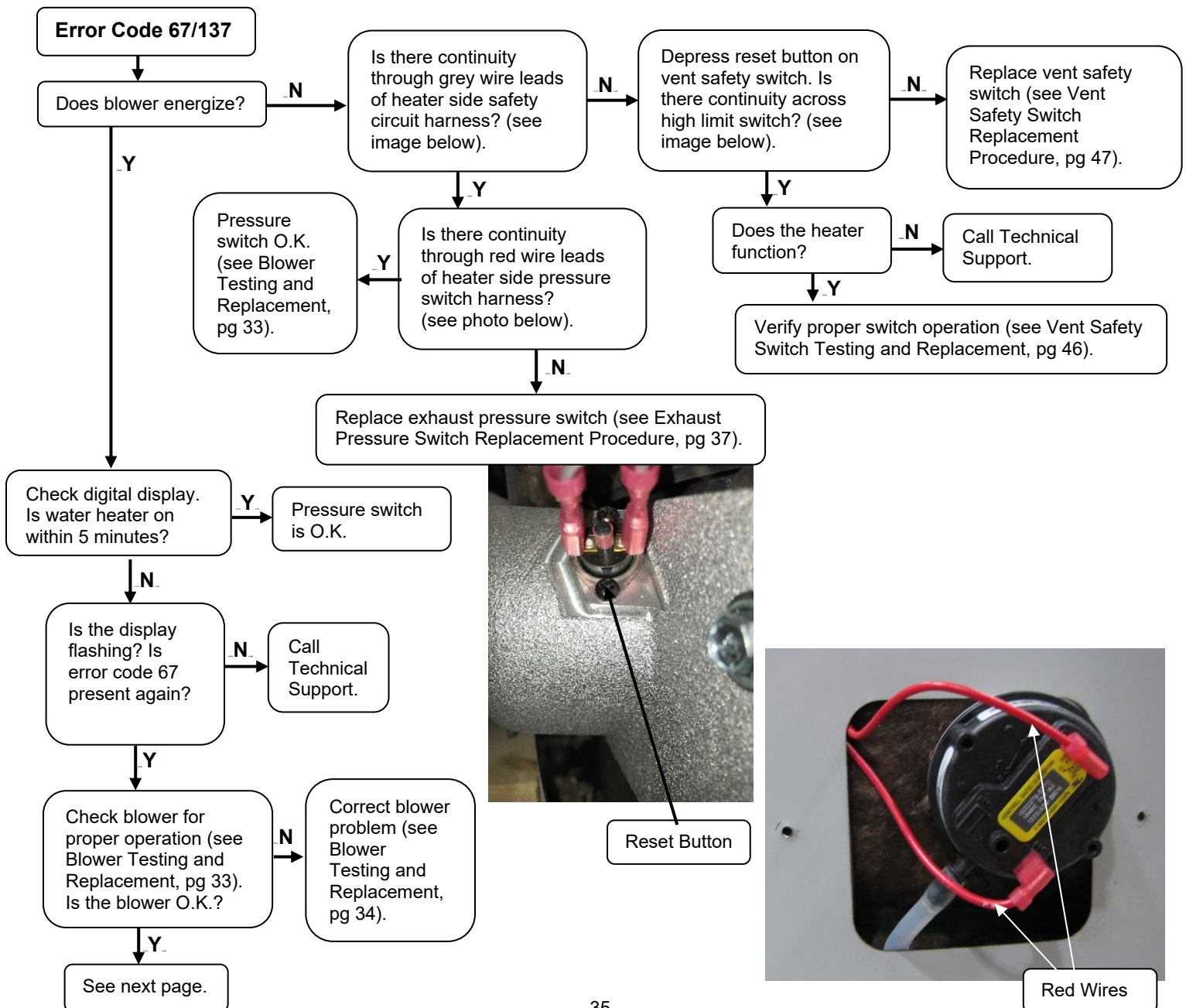
The blocked vent pressure switch monitors the pressure in the exhaust tube. The switch contacts are normally closed and will not open unless there is a blockage in the exhaust venting or terminal (snow, ice, debris). If the blocked vent pressure switch contacts open while the burner is in operation, the unit will stop operating. The unit may attempt to cycle and check the safety circuit; however, the unit will not operate until the safety circuit is closed. The display will show error code 67/137. This error code can also indicate that the vent safety temperature switch is open: see Service Procedure 12 for additional information.

! WARNING

Make sure exhaust collector compartment is not overheating (190°F) before resetting vent safety switch. If there is evidence the collector compartment is overheating, call Technical Support.

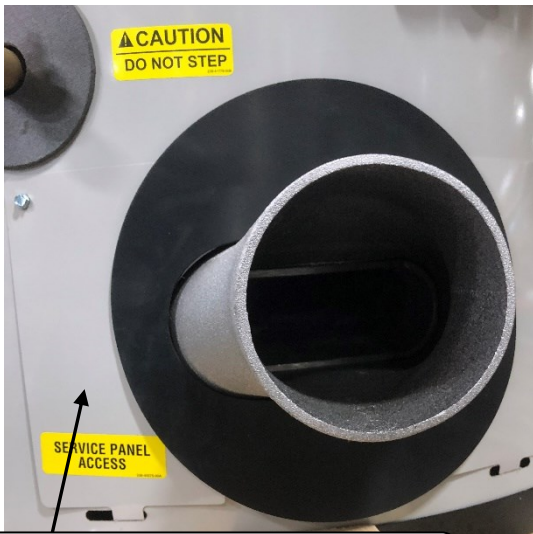
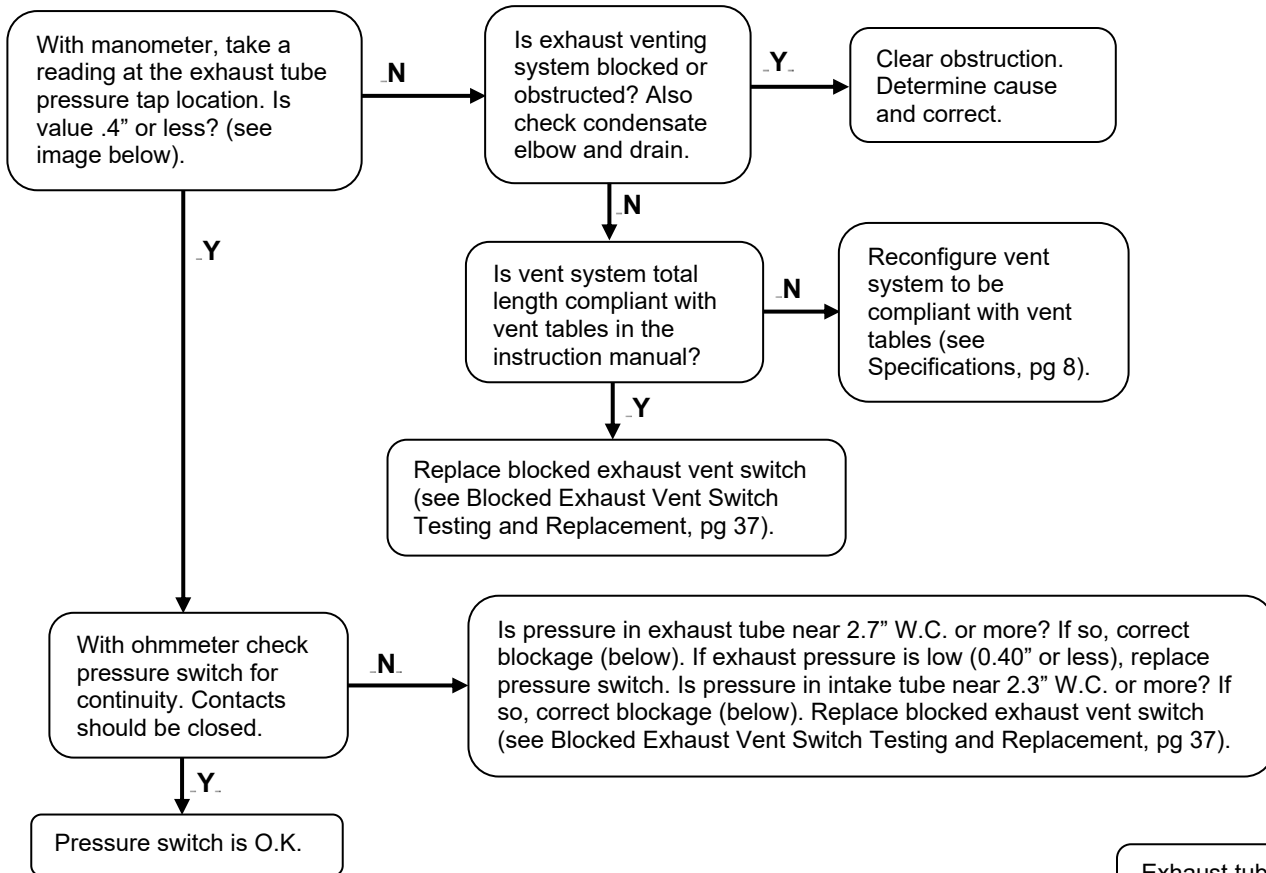
! WARNING

120 volt potential exposure. Use caution making voltage checks to avoid personal injury.

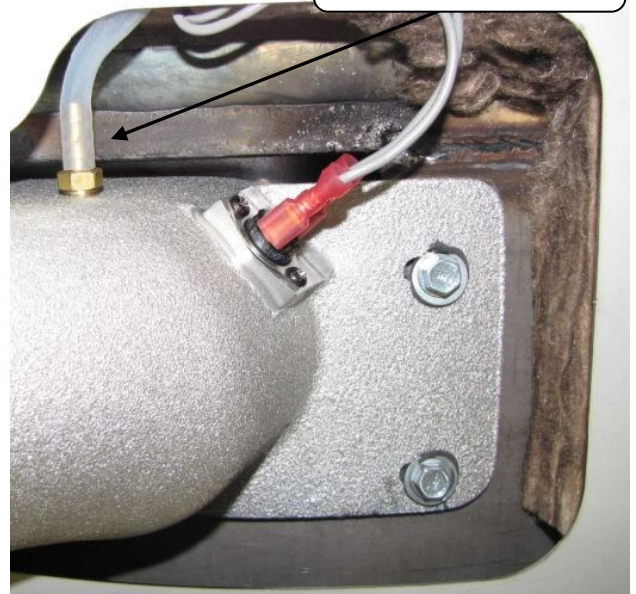


Service Procedure VI: Blocked Vent Pressure Switch Testing and Replacement

Check Exhaust Tube Pressure



Exhaust tube pressure tap located behind service panel access doors at bottom of heater



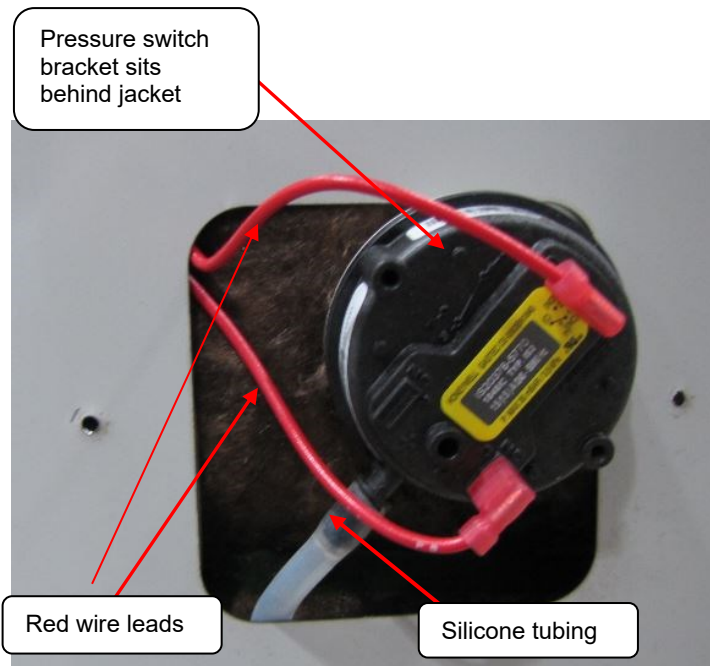
Exhaust tube pressure tap location

Service Procedure VI:

Blocked Vent Pressure Switch Testing and Replacement

Exhaust Pressure Switch Replacement Procedure

1. Position main power switch to OFF position.
2. Remove screws from service panel access cover (1/4" nut driver) and remove cover from heater.
3. Disconnect silicone tubing and wire leads from pressure switch (see images below).
4. Remove pressure switch mounting screws (5/16" nut driver) and remove pressure switch (common screwdriver).
5. Assemble new pressure switch to heater using screws from Step 4.
6. Reconnect **red** wire leads.
Note: Wire leads are interchangeable with either terminal.
7. Reconnect silicone tubing to pressure switch. The exhaust pipe tubing connects to single tap located on switch.
8. Restore 120 volt power supply to water heater and confirm proper operation following the lighting instructions on the lighting instruction label, or the lighting instructions located in the Installation and Operating Manual.
9. Reinstall service panel access cover and rubber escutcheon.



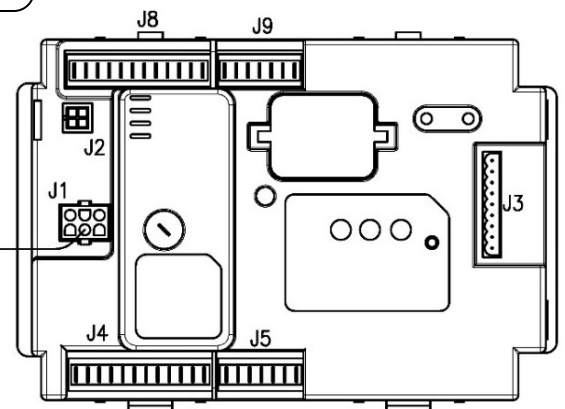
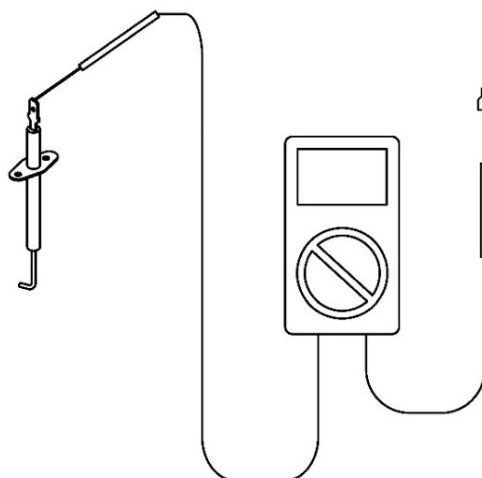
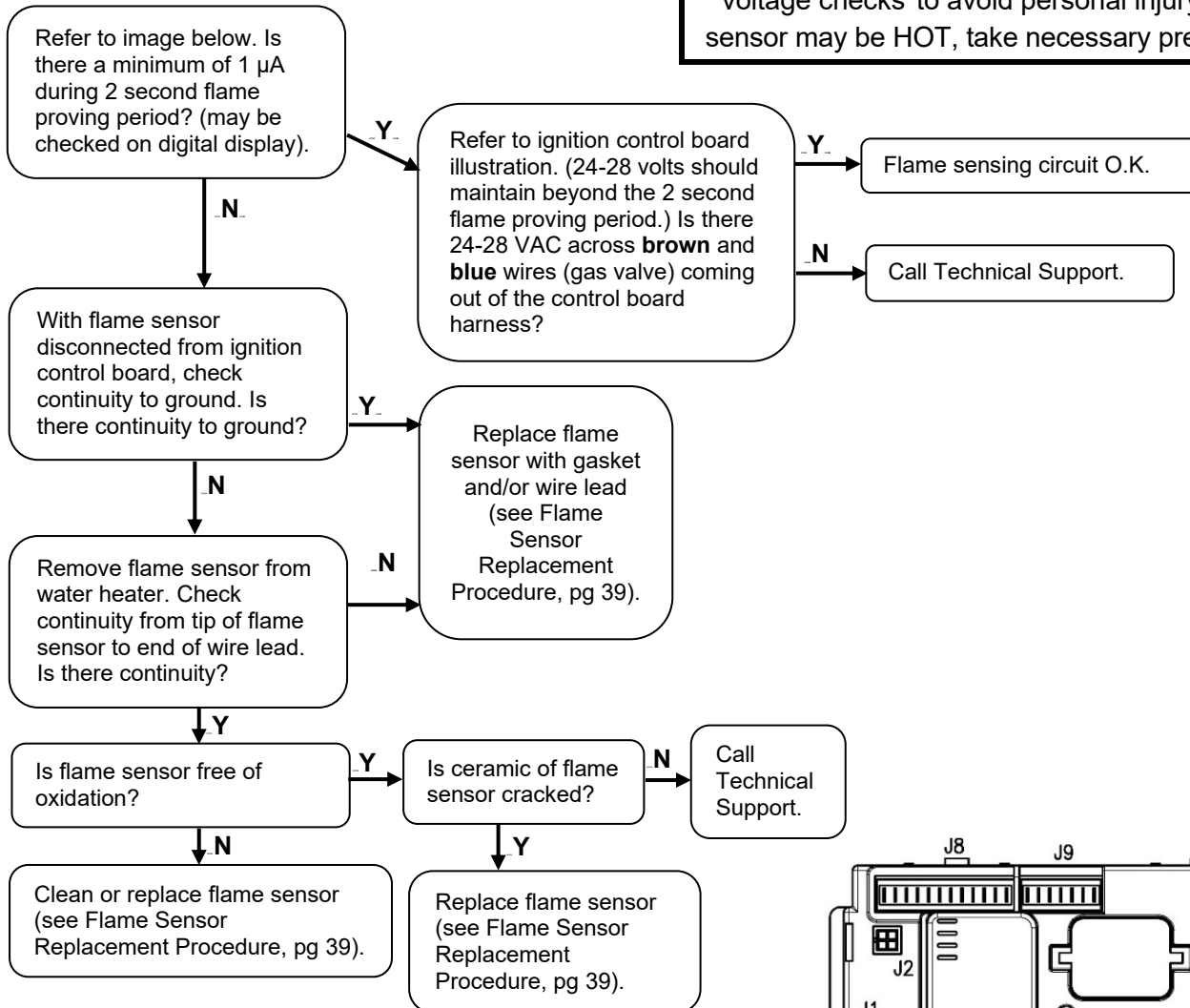
Service Procedure VII:

Flame Sensor Testing and Replacement

Flame Sensor Testing Procedure

⚠ WARNING

120 volt potential exposure. Use caution making voltage checks to avoid personal injury. Flame sensor may be HOT, take necessary precautions.



120 Control Board Schematic

Service Procedure VII:

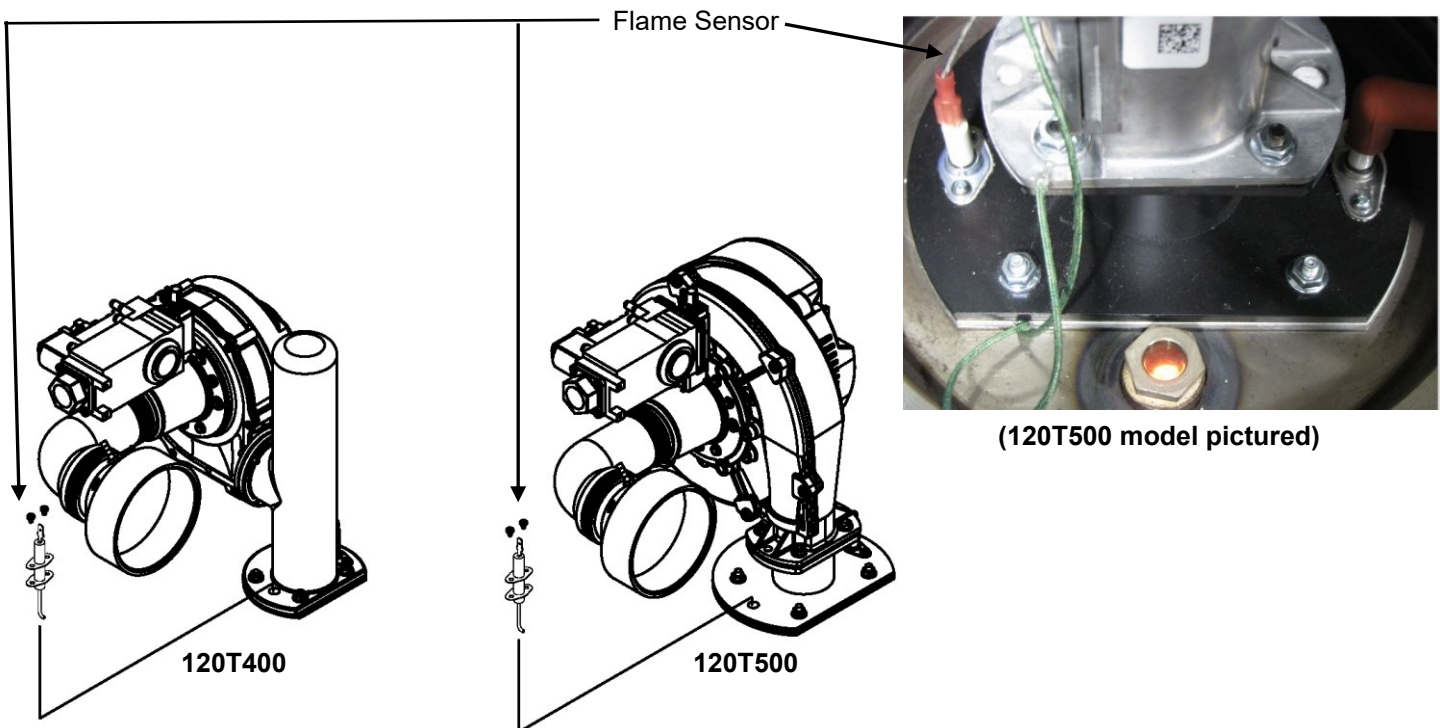
Flame Sensor Testing and Replacement

Flame Sensor Replacement Procedure

1. Position main power switch to OFF.
2. Disconnect (unplug) water heater from 120 volt power source.
3. Unlatch and remove surround cover from top of heater.
4. Fold back insulation in front of combustion assembly to expose flame sensor (see image below).
5. Disconnect wire lead from the control board.
6. Remove the 2 sensor mounting screws (magnetic tip, long reach Phillips screwdriver), remove flame sensor, and gasket from transition base flange.
7. Remove any residual gasket material from transition base flange.
8. Install new flame sensor with new gasket provided using screws from Step 6. Arrange flame sensor with hook towards burner.
9. Reconnect the flame sensor wire.
10. Fold insulation back into place. Be sure **NO** wires are in contact with burner flange.
11. Restore 120 volt power supply to water heater and confirm proper operation following the lighting instructions on the lighting instruction label, or the lighting instructions located in the Installation and Operating Manual.
12. Replace the surround cover on the top of the water heater.

WARNING

120 volt potential exposure. Use caution making voltage checks to avoid personal injury.



Service Procedure VIII:

Spark Rod Gap Adjustment and Replacement

Spark Rod Gap Inspection and Adjustment

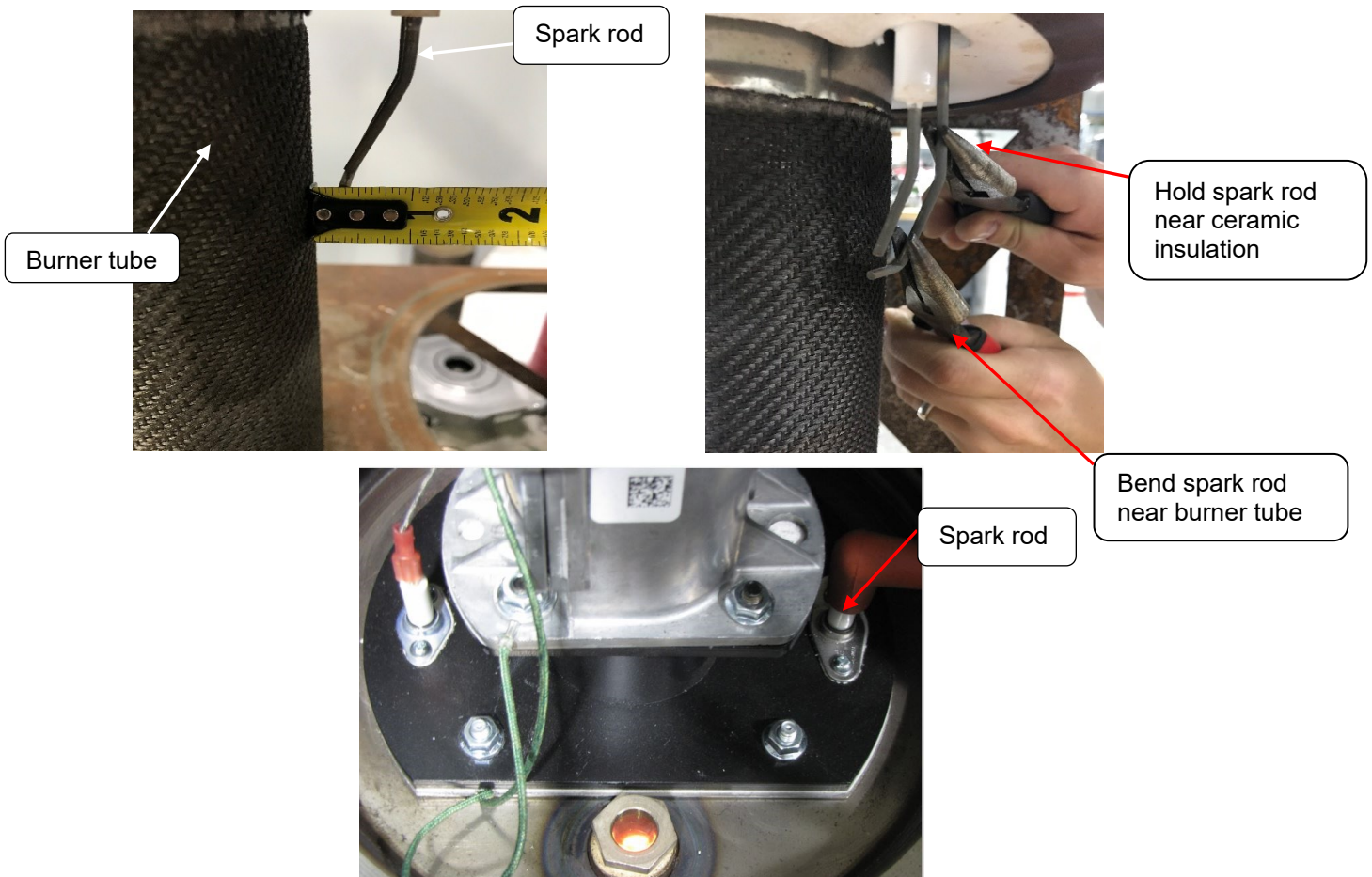
1. Remove combustion system as described in Combustion System Removal Procedure (pg 28).
2. Measure spark gap between the spark rod and ground rod. Acceptable spark gap is $3/16"$ to $1/16"$ (see images below).
3. Spark gap should be $3/16"$.
4. Clean spark rod with steel wool or emery cloth.
5. Re-measure and verify spark gap is $3/16"$.
6. Measure the distance of spark rods to the burner surface. Distance should be approx. $5/16"$. If needed, bend the spark and ground rods to achieve a $5/16"$ distance. (see images below).
7. Reinstall the combustion system per Combustion System Replacement Procedure (pg 29) and check several ignitions to ensure the burner lights smoothly.

WARNING

Spark gap must be set at $3/16"$.
Failure to set and verify proper spark gap may result in a delayed ignition resulting in damage to the water heater.

CAUTION

Use caution while performing these steps to prevent stressing or cracking the ceramic insulator.



Service Procedure VIII:

Spark Rod Gap Adjustment and Replacement

WARNING

120 volt potential exposure. Use caution making voltage checks to avoid personal injury.

WARNING

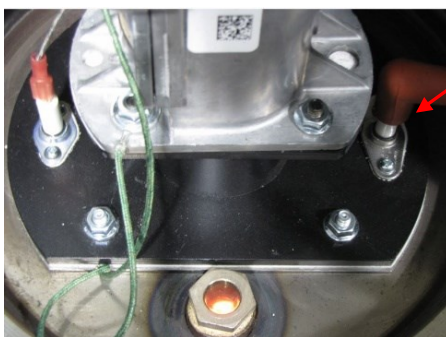
If the spark rod is replaced for any reason, the combustion system **MUST** be removed and the spark gap and distance to the burner measured and adjusted properly.

Spark Rod Replacement Procedure

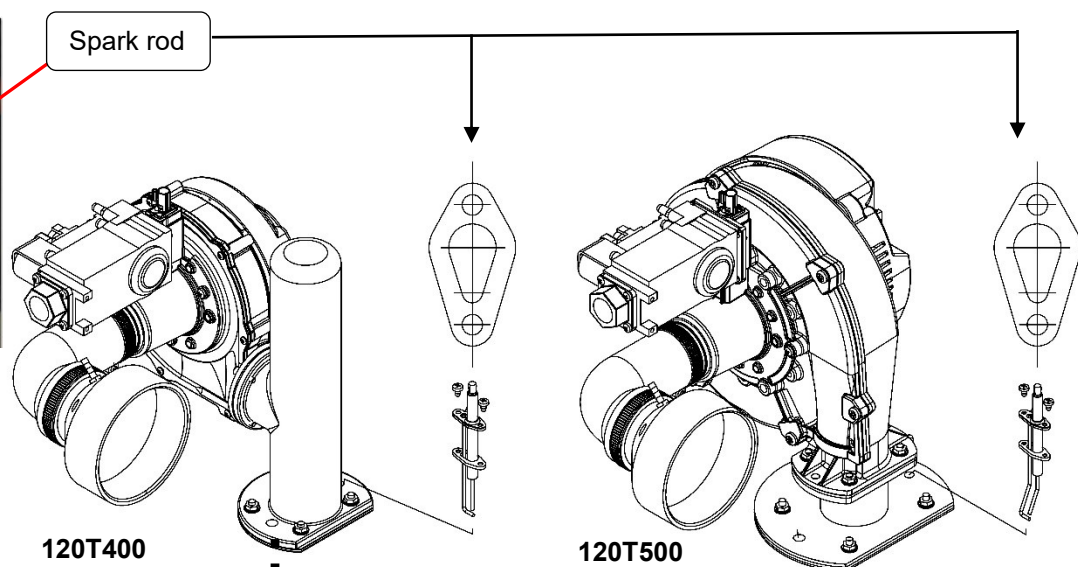
1. Position main power switch to "OFF".
2. Disconnect (unplug) water heater from 120 volt power source.
3. Unlatch and remove the surround cover from the top of the water heater.
4. Fold back insulation in front of combustion assembly to expose spark rod (see images below).
5. Disconnect the spark cable and ground wire from the spark rod.
6. Remove the 2 mounting screws (magnetic tip, long reach Phillips screwdriver). Remove spark rod and gasket from transition base flange.
7. Remove any residual gasket material from transition base flange.
8. Install new spark rod with new gasket provided using screws from Step 6. Arrange spark rod with the rod bent towards burner (EF120T400 is not bent) (off-center mounting hole towards the front of the water heater).
9. Remove combustion system following "Combustion System Removal Procedure" and verify spark gap and distance from burner following "Spark Rod Gap Inspection and Adjustment." Reassemble combustion system following "Combustion System Replacement Procedure."
10. Fold insulation back into place. Be sure **NO** wires are in contact with burner flange.
11. Restore 120 volt power supply to water heater and confirm proper operation following the lighting instructions on the lighting instruction label, or the lighting instructions located in the Installation and Operating Manual.
12. Replace the surround cover on the top of the water heater.

WARNING

Spark gap must be set from 3/16" to 1/16". Failure to set and verify proper spark gap may result in a delayed ignition resulting in damage to the water heater.



(120T500 model pictured)



Service Procedure IX:

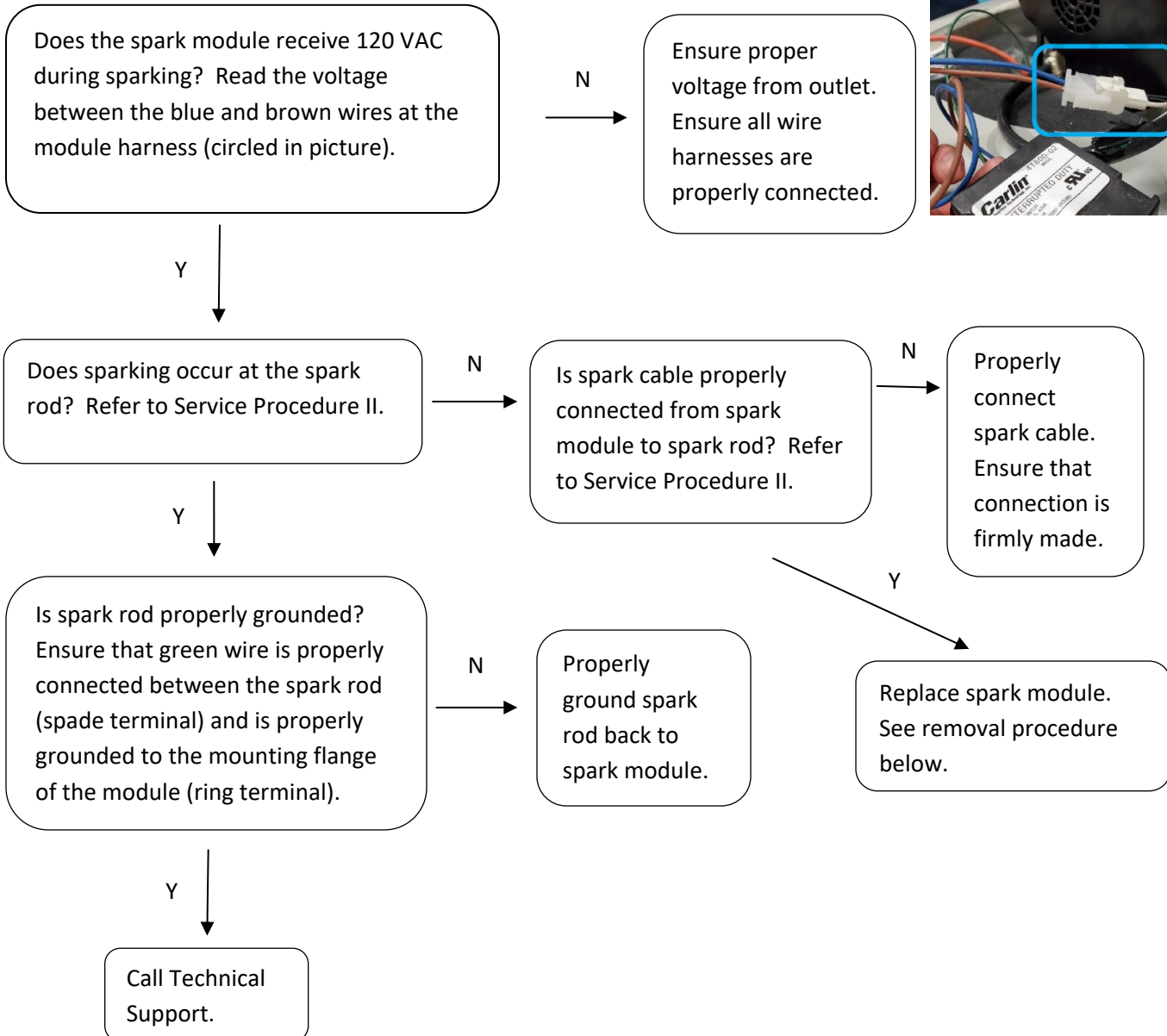
External Spark Module Inspection and Replacement



WARNING

120 volt potential exposure. Use caution making voltage checks to avoid personal injury.

External Spark Module Inspection

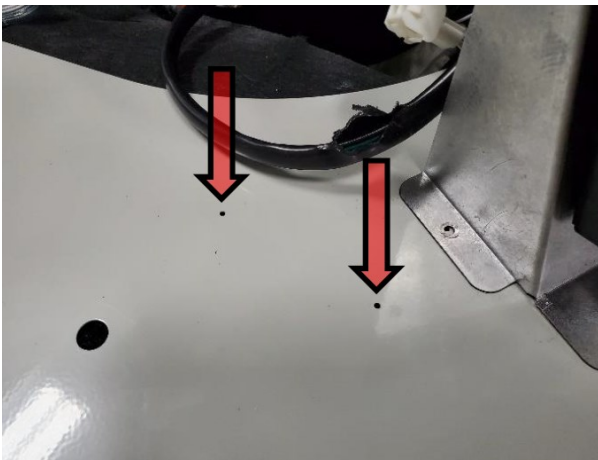


Service Procedure IX:

External Spark Module Inspection and Replacement

Spark Module Replacement Procedure:

1. Position main power switch to off.
2. Disconnect (unplug) water heater from 120 volt power source.
3. Unplug spark module power harness. This is the harness with blue and brown wires.
4. Remove (unplug) spark cable from spark module.
5. Remove two #8 screws holding spark module to jacket head.
6. Remove suspect spark module.
7. Place new spark module over jacket head mounting holes. The spark cable connector should face towards the spark rod (back of the heater). See illustration.
8. Place spark rod ground wire over the back mounting flange of the spark module. There will be a metal grounding tab on the correct flange (same side as spark cable connector). See illustration.
9. Using #8 screws, attach the spark module to the jacket head. The ring terminal of the ground wire must be above the mounting flange and attached by the screw. DO NOT OVERTIGHTEN flange; plastic can easily be broken.
10. Re-attach spark cable to spark module. Make sure that connector is firmly and fully seated.
11. Re-attach module power harness (blue and brown wire harness).
12. Re-connect power to water heater and turn main power switch to on. Confirm proper operation of the water heater.



Step 7: Place spark module flanges over the mounting holes on the jacket head.



Step 8: Place ground wire loop terminal over mounting flange. Spark rod must be properly grounded to operate correctly.

Service Procedure X:

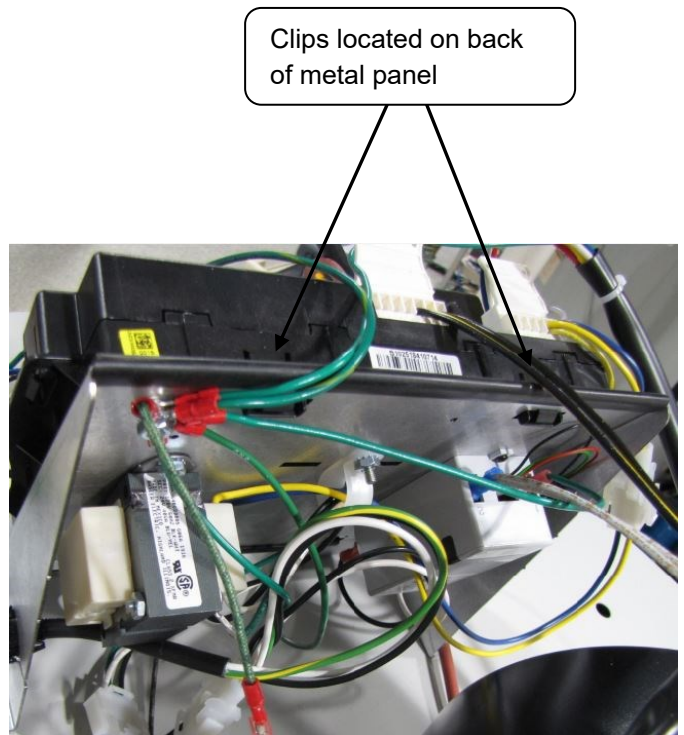
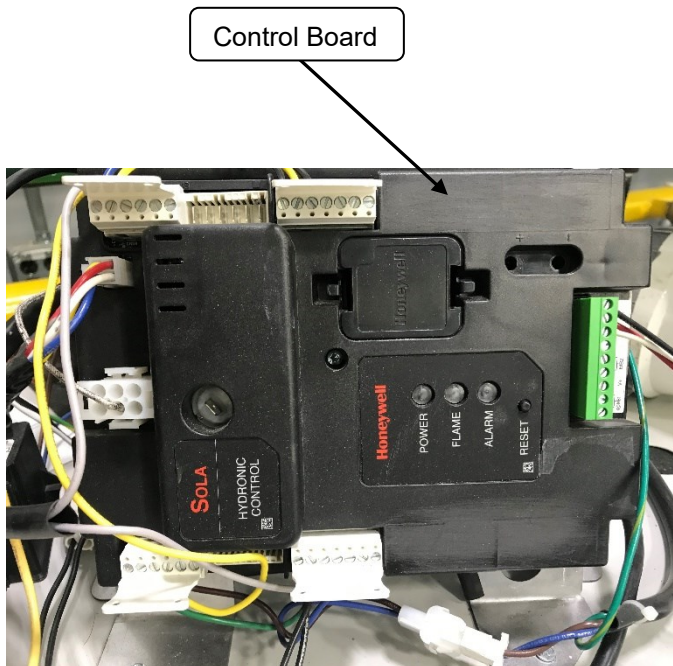
ICON HD® Ignition Control Board Replacement

Control Board Replacement

1. Position main power switch to OFF.
2. Disconnect (unplug) water heater from 120 volt power source.
3. Unlatch and remove top surround cover from top of water heater.
4. Locate the control board.
5. Carefully disconnect all wire connections from the control board.
Note: It may be necessary to identify wires for proper re-connection.
6. Depress the plastic tabs on the top back side of the control board first.
7. Tilt the control board and slide control board hook tabs from slots in the metal panel (see images below).
8. Replace the control board and all wire connections.
9. Restore 120 volt power supply to water heater and confirm proper operation following the lighting instructions on the lighting instruction label, or the lighting instructions located in the Installation and Operating Manual.
10. Replace surround cover on the top of the water heater.

WARNING

120 volt potential exposure. Use caution making voltage checks to avoid personal injury.



Service Procedure XI:

Transformer Replacement

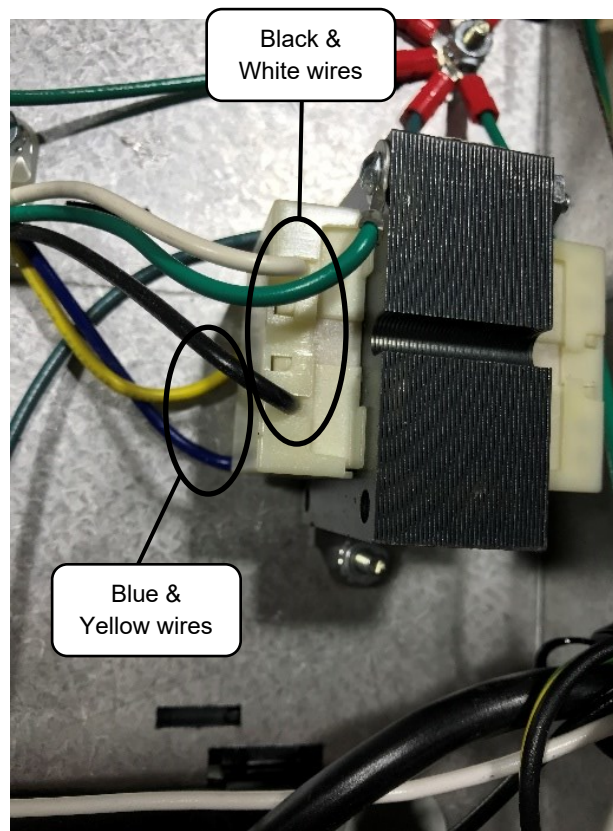
Transformer Replacement Procedure

1. Position main power switch to OFF.
2. Disconnect (unplug) water heater from 120 volt power source.
3. Unlatch and remove surround cover from top of water heater.
4. Disconnect primary leads (**black** and **white**) and secondary leads (**blue** and **yellow**) from the transformer (connections are different sizes to prevent interchanging).
5. Remove the 2 nuts (7/16" nut driver) holding the transformer in place and remove transformer from control board (see image below).
6. Install new transformer and secure in place with nuts from step 5.
7. Reconnect primary and secondary wires to the transformer (leads are different sizes to prevent interchanging).
8. Restore 120 volt power supply to water heater and confirm proper operation following the lighting instructions on the lighting instruction label, or the lighting instructions located in the Installation and Operating Manual.
9. Replace the surround cover on the top of the water heater.



WARNING

120 volt potential exposure. Use caution making voltage checks to avoid personal injury.



Service Procedure XII:

Vent Safety Switch Testing and Replacement

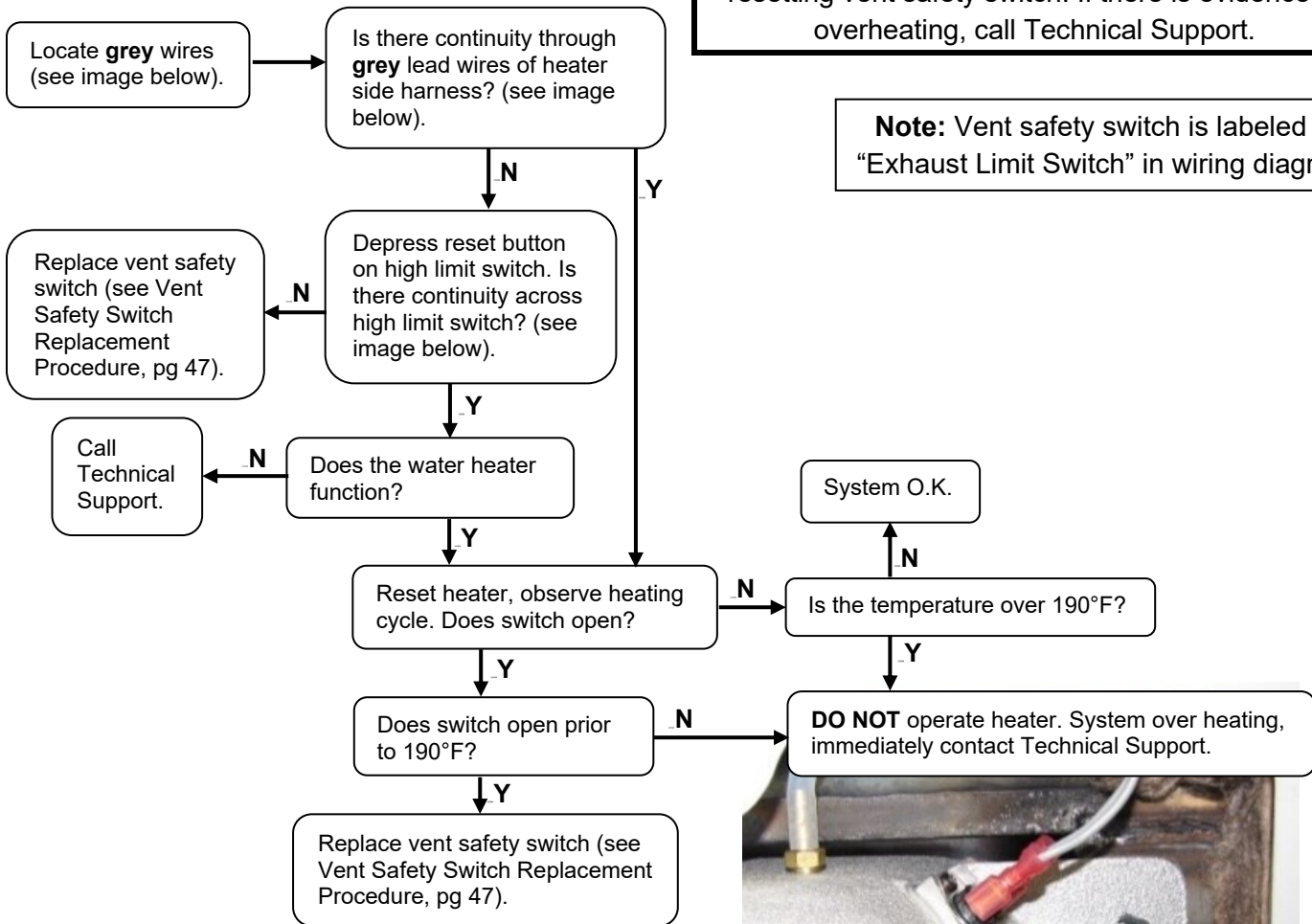
The vent safety switch monitors the exhaust temperature. The switch contacts are normally closed and will not open unless the switch detects a temperature above 190°F. If the temperature switch opens while the heater is in operation, the unit will stop operating. The unit may attempt to cycle and check the safety circuit; however, the unit will not operate until the safety circuit is closed. The display will show error code 67/137. This error code can also indicate that the blocked vent pressure switch is open: see Service Procedure 6 for additional information.

⚠ WARNING

120 volt potential exposure. Use caution making voltage checks to avoid personal injury.

⚠ WARNING

Make sure exhaust collector compartment or exhaust flue gases are not overheating (190°F) before resetting vent safety switch. If there is evidence of overheating, call Technical Support.



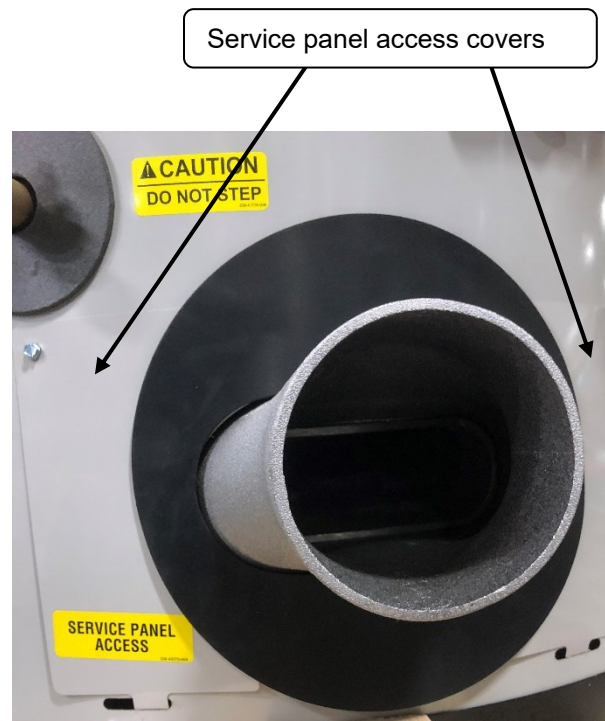
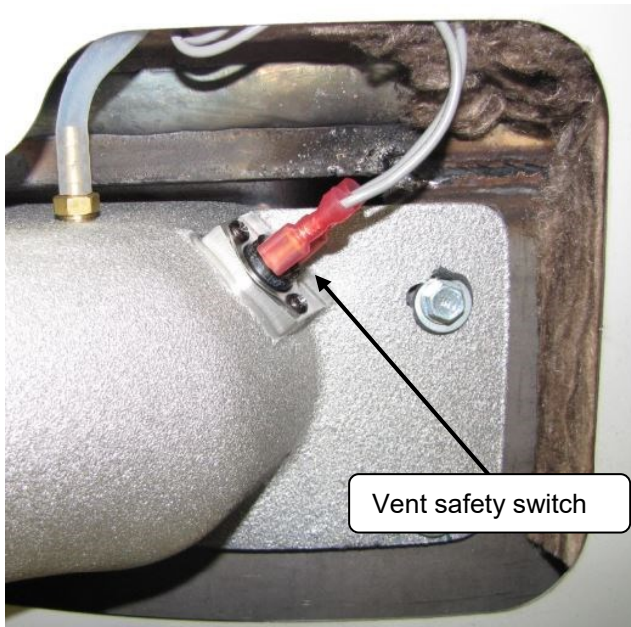
Vent Safety Switch Location

Service Procedure XII:

Vent Safety Switch Testing and Replacement

Vent Safety Switch Replacement Procedure

1. Position main power switch to OFF.
2. Remove screws from service panel access cover (1/4" nut driver) and remove the cover from the water heater (see images below).
3. Disconnect grey wire leads from vent safety switch (see image below).
4. Remove the switch mounting screws (Phillips screwdriver)(x2) and remove switch from heater.
5. Install a new switch using screws from Step 4.
6. Reconnect the wire leads.
Note: Wire leads are interchangeable with either switch terminal.
7. Restore 120 volt power supply to water heater and confirm proper operation following the lighting instructions on the lighting instruction label, or the lighting instructions located in the Installation and Operating Manual.
8. Reinstall the service panel access cover and rubber escutcheon.



Service Procedure XIII:

Power Anode Inspection and Replacement

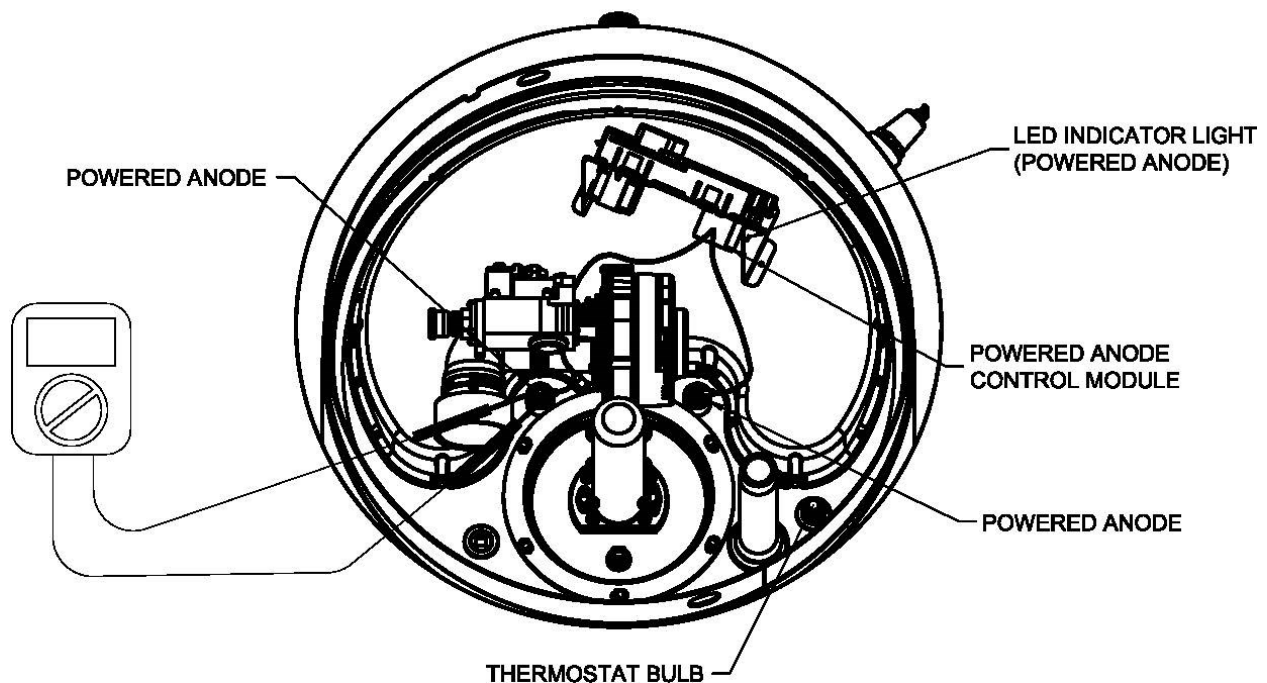
WARNING

Heater components may be **HOT** when performing the following steps in this procedure. Take necessary precaution to prevent personal injury.

Powered Anode Replacement

The powered anode control board is located on the right vertical side of the control board inside the surround panel. The control board has a LED indicator light to show the status of operation. When the tank is filled with water and the power supply is on to the water heater, the light should have a steady green glow to indicate that protection current is flowing and operating normally. If the indicator light is not glowing, the power supply to the water heater or powered anode system is disconnected.

1. Check the power supply or wire connections to the powered anode control (120 VAC).
2. Indicator light diagnostic codes:
 - a. If the LED is flashing red, then there is a malfunction with the powered anode system. Make sure there are **NO** bare spots in the wire insulation to the powered anode rods.
3. Check all electrical connections. The powered anode rods are insulated from the water heater tank in the bushing.
 - a. With an ohmmeter, check continuity between the powered anode terminal and the bushing. There should be **NO** continuity. If there is continuity, replace the powered anode assembly.



Water Heater Installation Checklist

Product Handling	Carefully uncrate the heater. Move in place with a hand truck (DO NOT use the venting pipes for handles).
Electrical Requirements	Make sure there is 120 volts line voltage. Line voltage must be properly polarized. Adequate ground supplied to the heater.
Venting Requirements	All venting must stay within the required lengths and diameter (see table below). Proper support of the venting pipe is required (every 5 ft. vertical and 3 ft. horizontal). Termination must be located to prevent re-circulation of flue gases. Use factory supplied intake and exhaust terminations.
Gas Requirements	Refer to minimum pressure requirements on page 7.
Condensate Requirements	Condensate line needs to slope to a drain at a minimum of 1/4 in. per ft. Make sure the condensate line does not have the potential to freeze. If using more than one heater and using a common condensate line, make sure the condensate line is properly sized.
Service/Mechanical Room	Provide adequate space for servicing heater. Leave room to get to the bottom safety switch as well as enough overhead room to remove the anode rods for servicing (18 in. minimum).

Vent Tables

Power Direct Vent and Power Vent Maximum Vent Length (Combined Maximum Length for Intake and Exhaust)

Air intake **CANNOT** exceed exhaust
by more than 30 ft

	120T-400-3(N,X)(A) 399,999 BTU/hr		120T-500-3(N,X)(A) 499,000 BTU/hr	
3 in. Vent Pipe	Power Direct Vent	Power Vent	Power Direct Vent	Power Vent
Max. Intake Length	65 ft.	N/A	65 ft.	N/A
Max. Exhaust Length	65 ft.	65 ft.	65 ft.	65 ft.
4 in. Vent Pipe	Power Direct Vent	Power Vent	Power Direct Vent	Power Vent
Max. Intake Length	100 ft.	N/A	100 ft.	N/A
Max. Exhaust Length	100 ft.	100 ft.	100 ft.	100 ft.
6 in. Vent Pipe	Power Direct Vent	Power Vent	Power Direct Vent	Power Vent
Max. Intake Length	120 ft.	N/A	120 ft.	N/A
Max. Exhaust Length	120 ft.	120 ft.	120 ft.	120 ft.

WARNING

The 120T models are **NOT** approved for 2 diameter vent pipe. Venting with 2 pipe may result in damage to the water heater or cause an unsafe condition. **DO NOT use 2 in vent or air intake pipe.**

Note: Each 90° elbow is equivalent to 5 ft. (1.5 m) of straight pipe.

Note: Each 45° elbow is equivalent to 2 ½ ft. (0.8 m) of straight pipe.

Water Heater Service Report

Date: _____

Service Provider: _____

Model Number: _____

Phone Number: _____

Serial Number: _____

Venting (PVC, CPVC):

Vent size 4", 6" _____

Intake 45° Elbows (qty) _____

Length of Straight Pipe
(Exhaust) _____

Intake 90° Elbows (qty) _____

Exhaust 45° Elbows (qty) _____

Exhaust 90° Elbows (qty) _____

Length of Straight Pipe
(Intake) _____

Gas Line:

Size & Material _____

Gas Pressure:

Static _____

Distance from Meter to Water
Heater _____

Running Inlet _____

Manifold _____

Electrical:

Line Voltage _____

Low Voltage _____

Polarity _____

Igniter Resistance _____

Flame Sense (µA) _____

Spark Gap _____

LED Flashing Y or N Which One(s) _____

Error Codes on Digital Display _____

Condensate Line:

Size & Material _____

Exhaust Collector Pressure:

Inches W.C. _____

Length _____

Is trap provided Y or N _____

Combustion:

CO₂ _____

CO _____

Installation Site Name & Address:

Installation Site Contact Name & Phone Number

Customer must specify complete model number and serial number when ordering service parts.

Manufactured under one or more of the following U.S. Patents: CA2,430,807 CA2,844,271 EP1369647 GB1369647 NL1369647 TWI276761 US7,559,293 US7,900,589 US7,007,748 CA2,476,685 US7,063,132 CA2,409,271 US6,684,821 US7,337,517 US7,665,211 US7,665,210 US7,699,026 CA2,504,824 US6,935,280 AU2007201423 CA2,583,609 EP1840484 GB1840484 NL0840484 US7,634,976 US7,270,087 US7,621,238 US7,334,419 US7,866,168 CA2,491,181 US7,063,133 CA2,677,549 US8,082,888 AU2007201424 CA2,583,108 EP1840481 GB1840481 NL1840481 CA2,659,534 US7,971,560 US7,992,526 US8,146,772 US8,707,558 CA2,548,958 MX243220 US6,422,178 TWI649522 US9,429,337 CA3,001,716 GB2558134 GB2013252.8 US10,866,010 US17/109,618 US10,503,183 US20/42096 CA2,949,830 DE112015002523.5 GB2540513 US9,574,792 US15/436,425 CA3,059,965 EP18784108.5 MX/a/2019/012268 US15/486,816 US17/038,087 US7,007,316 US7,243,381 CA2,784,312 US8,787,742 DE112014002713.8 GB2533862 US9,964,241 US6,644,393 US8,851,022 USD636,857 US8,931,438 CA2,899,271 US10,495,343 CA2,918,211 US10,094,619 US15/621,063 US16/474,833 US16/281,599

Glossary of Terms

AC	Alternating Current	NOx	Oxides of Nitrogen
BTU/H	British Thermal Units	NPT	National Pipe Thread
CO	Carbon Monoxide	PSI	Pounds per Square Inch
CO2	Carbon Dioxide	RPM	Revolutions per Minute
DC	Direct Current	VA	Volt Amps
DSI	Direct Spark Ignition	VAC	Volts Alternating Current
ECO	Energy Cut Off	W.C.	Inches of Water Column
GFI	Ground Fault Interrupt	°C	Degrees Centigrade
GPM	Gallons per Minute	°F	Degrees Fahrenheit
Hz	Hertz	µA	Micro Amp
LED	Light Emitting Diode		

Refer to the parts list on www.bradfordwhite.com for a complete parts listing and expanded views of the models covered in this manual.

Notes

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Notes

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

Notes

This image shows a single sheet of white paper with horizontal blue ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

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